

| ITEM DESCRIPTION | QUANTITY | UNIT |
|-------------------------------------------------------------|----------|------|
| CLEARING AND GRUBBING | 0.01 | Α |
| REMOVE DEBRIS FROM ABUTMENT SEATS | 1 | LS |
| PRESSURE INJECTION OF CRACKS | 4 | EA |
| REMOVAL OF METAL PLANK BRIDGE DECK | 175 | SY |
| OLD PAVEMENT EXCAVATION | 175 | SY |
| CRUSHED STONE FOR BRIDGE FOUNDATION | 10 | CY |
| SAWCUTTING ASPHALT PAVEMENT | 30 | FT |
| HIGHWAY GUARD REMOVED AND DISCARDED | 270 | FT |
| TIMBER RAIL FENCE | 60 | FT |
| TIMBER RAIL FENCE ON BRIDGE | 270 | FT |
| TEMPORARY FENCE | 125 | FT |
| FENCE REMOVED AND STACKED | 260 | FT |
| STEEL BOLLARD | 6 | EA |
| MOBILIZATION | 1 | LS |
| TRAFFIC SIGN REMOVED AND STACKED | 1 | EA |
| TEMPORARY SHORING | 1 | LS |
| TIMBER (IPE) DECKING | 2630 | FT |
| TURNBUCKLE FOR EYE BAR REPAIR | 19 | EA |
| 3/4" DIAMETER WIRE ROPE FOR EYE BAR REPAIRS | 410 | FT |
| STRUCTURAL STEEL - FLOORBEAM REPAIR/REPLACEMENTS | 4 | EA |
| STRUCTURAL STEEL - STRINGER REPLACEMENTS | 5400 | LB |
| STRUCTURAL STEEL — TIGHTEN TRUSS DIAGONAL CHORDS | 7 | EA |
| STRUCTURAL STEEL - U-BOLT HANGER REPLACEMENTS | 7 | EA |
| STRUCTURAL STEEL — BOTTOM LATERAL BRACING REPLACEMENTS | 470 | LB |
| STRUCTURAL STEEL - FLOORBEAM BEARING STIFFENER REPLACEMENTS | 130 | LB |
| REPLACE RIVET WITH BOLT (AS DIRECTED BY THE ENGINEER) | 50 | EA |
| TEMPORARY PROTECTIVE SHIELDING | | LS |

 $13' - 6\frac{1}{4}$ "

12'-6"

11'-1" PATH WIDTH

PROP. 2"(NOM.) X 12'-4"

0"/FT. _| 0"/FT.

3'-0"

BRIDGE SECTION (LOOKING WEST)

SCALE: $\frac{3}{8}$ " = 1'-0"

ÇS2

TIMBER IPE DECK

6'-3"

 $5'-6\frac{1}{2}"$

3'-0"

EXIST. TRUSS PIN

U-BOLT HANGER

EXIST. 4"ø GAS

AND REMAIN)

(SEE SHEET 2) -

(TO BE PROTECTED

DURING CONSTRUCTION

EXIST 12" FLOOR BEAM

CONDUIT

(TO REMAIN) (TYP.)

(TO BE REPLACED AT

SELECT LOCATIONS)(TYP.)

© CONST.

6'-3"

 $5'-6\frac{1}{2}"$

 $3'-0" | 2'-3\frac{1}{8}"$

Q S3 Q S4

PROP. 43¹" TIMBER

REMOVE AND STACK

EXIST. ORNAMENTAL

HANDRAIL (TYP.)

EXIST. HIGHWAY

REMOVED AND

1" GAP (TYP.)

(SEE SHEET 2)

DISPOSED (TYP.)

-EXIST 10" STRINGER

GUARDRAIL TO BE

RAIL FENCE ON

BRIDGE (TYP.)

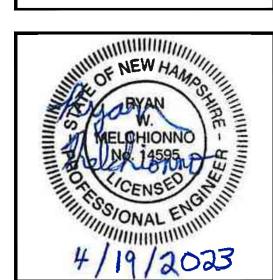
ESTIMATED QUANTITIES NOT GUARANTEED



PREPARED FOR CITY OF NORTHAMPTON EPARTMENT OF PUBLIC WORKS 125 LOCUST STREET

NORTHAMPTON, MA

RIVE (0RA) OVER -02 MA RD EPHERD BRIDGE) NO. N-19 MMPTON, SHE BRIDGE NORTHAI OLD SHI (HOTEL



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COVER SHEET & GENERAL **NOTES**

AS NOTED

1 of 7

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OWNER PRIOR TO BEGINNING CONSTRUCTION AND COORDINATE TEMPORARY CONDUIT SUPPORT AS NECESSARY TO COMPLETE THE BRIDGE REPAIRS. AERIAL UTILITIES: AERIAL WIRES ARE ASSUMED TO BE ELECTRIC AND ENERGIZED. THE CONTRACTOR SHALL MAINTAIN ALL APPLICABLE MINIMUM LEGAL CLEARANCES AND COORDINATE WITH UTILITY OWNERS FOR SERVICE INTERRUPTIONS AND AS NECESSARY TO COMPLETE THE

GALVANIZING: ALL NEW STRUCTURAL STEEL SHALL BE GALVANIZED. ANY DAMAGE TO EXISTING

TEMPORARY PROTECTIVE SHIELDING: THE CONTRACTOR SHALL PROVIDE TEMPORARY PROTECTIVE

SHIELDING TO PREVENT ANY DEBRIS FROM FALLING INTO THE WATER BELOW. ANY DEBRIS THAT

FALLS INTO THE WATER DUE TO THE CONTRACTOR'S ACTIVITIES SHALL BE PROMPTLY REMOVED

SECTION 961 OF THE MASSDOT STANDARD SPECIFICATION. SEE ITEM 994.01 AND ITEM 114.1 OF

SUPPORTED BY FLOORBEAMS BEING REPLACED. ALTERNATIVELY, SHORING OF STRINGERS MAY BE AVOIDED BY TEMPORARILY REMOVING & RE-INSTALLING STRINGERS TO ACCOMMODATE FLOORBEAM

AT NO ADDITIONAL COST. WORK SHALL BE PERFORMED UNDER ALL RELEVANT SECTIONS OF

TEMPORARY SHORING: TEMPORARY SHORING IS LIMITED TO FLOORBEAMS REQUIRING U-BOLT

GAS UTILITY: THE 4"Ø GAS CONDUIT CARRIED BY THE BRIDGE IS ASSUMED ACTIVE AND WILL

REMAIN IN-SERVICE THROUGHOUT CONSTRUCTION. THE GAS CONDUIT REQUIRES TEMPORARY

SUPPORT TO ACCOMMODATE FLOORBEAM REPAIRS. THE CONTRACTOR SHALL NOTIFY THE GAS

HANGER REPLACEMENT & STRINGERS TO BE RETAINED IN THE FINAL CONDITION THAT ARE

REPLACEMENT. CONTRACTOR TO INCLUDE PRICE FOR PREFERRED METHOD IN THE BID.

THE SPECIAL PROVISIONS FOR FURTHER INFORMATION.

BRIDGE REPAIRS.

COATINGS TO REMAIN SHALL BE REPAIRED BY THE CONTRACTOR AT THEIR OWN EXPENSE.

BRIDGE LIGHTING: THE EXISTING LIGHT LAMP CONDUITS ARE ASSUMED TO BE ENERGIZED AND SHALL BE PROTECTED DURING CONSTRUCTION

<u> TEMPORARY CONSTRUCTION LOADING RESTRICTION NOTES:</u>

- . THE EXISTING STRINGERS AND FLOORBEAMS ARE DETERIORATED AND HAVE BEEN ANALYZED TO IDENTIFY DECK AREAS THAT CANNOT SUPPORT TEMPORARY CONSTRUCTION LOADS PRIOR TO THE PROPOSED REPAIRS. THE RESULTING AREAS TO BE KEPT FREE OF CONSTRUCTION LOADS ARE SHOWN ON THE "EXISTING FLOOR SYSTEM - PLAN" ON THIS SHEET. THE DETERIORATION MODELED IS BASED ON A JULY 2022 INSPECTION AND THE CONDITIONS AT THE TIME OF CONSTRUCTION ARE EXPECTED TO MATCH. THE EXISTING DECK WAS NOT EVALUATED.
- 2. CONSTRUCTION LOADING ASSUMPTIONS CONSIDERED ARE AS FOLLOWS:
- THE EXISTING 2" CORRUGATED STEEL S.I.P. DECK PANELS AND ASPHALT WEARING SURFACE HAVE NOT BEEN REMOVED YET.
- CONSTRUCTION EQUIPMENT CONSIDERED IS A 2-AXLE SKID-STEER LOADER STYLE VEHICLE WITH ONLY A SINGLE UNIT PERMITTED ON THE BRIDGE AT ANY GIVEN TIME. THE FOLLOWING DESIGN VEHICLE PARAMETERS WERE CONSIDERED:
- A) WEIGHT = 1.0 KIP PER WHEEL MAXIMUM (LOADED)
- GAGE DISTANCE = 2'-6" MINIMUM
- AXLE SPACING = 3'-0" MINIMUM
- TEMPORARY STEEL ROAD PLATE: 78" THICK X 10' WIDTH PLATE LAID LONGITUDINALLY ACROSS THE BRIDGE.
- SKID—STEER VEHICLE PATHS CONSIDERED INCLUDE THE FOLLOWING:
- A) VEHICLE CENTERED OVER STRINGERS 2 AND 3
- OUTSIDE WHEEL POINT LOADS POSITIONED 3" FROM THE NORTH FACE OF DECK
- OUTSIDE WHEEL POINT LOADS POSITIONED 3" FROM THE SOUTH FACE OF DECK
- 3. THE CONTRACTOR SHALL SUBMIT A DECK DEMOLITION PLAN TO THE ENGINEER FOR APPROVAL PRIOR TO PLACING CONSTRUCTION EQUIPMENT ON THE BRIDGE. THE SUBMITTAL SHALL INCLUDE SKID-STEER STYLE LOADER DETAILS. OPERATING WEIGHTS, RATED OPERATING CAPACITY, AND MAXIMUM LOADED TIRE REACTIONS NOT EXCEEDING THE PARAMETERS LIMITATIONS NOTED ABOVE
- 4. THE CONTRACTOR SHALL NOT PLACE CONSTRUCTION LOADS ON THE NEW DECKING EXCEEDING 85 PSF.
- 5. TEMPORARY DECKING INCLUDING METAL ROAD PLATES AND PROTECTION OF NEW IPE DECKING ARE CONSIDERED THE CONTRACTOR'S MEANS AND METHODS WITH NO SEPARATE PAYMENT MADE. ALL COSTS FOR TEMPORARY DECKING AND PROTECTION OF IPE DECKING ARE INCIDENTAL TO ITEMS114.4 AND 955.1, RESPECTIVELY.
- 6. IF THE TEMPORARY PROTECTIVE SHIELDING IS SUPPORTED BY THE EXISTING BRIDGE, IT SHALL BE EMPTIED AS REQUIRED BY THE CONTAINMENT DESIGN.
- . THE CONTRACTOR SHALL SUBMIT CALCULATIONS AND DETAILED DRAWINGS OF THE TEMPORARY PROTECTIVE SHIELDING TO THE ENGINEER FOR APPROVAL PRIOR TO BEGINNING WORK. THE SUBMITTAL SHALL BE STAMPED BY A PROFESSIONAL ENGINEER REGISTERED IN THE COMMONWEALTH OF MASSACHUSETTS. REFER TO ITEM 994.01 FOR MORE INFORMATION.

FLOORBEAM REPAIR TABLE

| _ | LOUNDL | | <u>DLL</u> | | | |
|---|--------|--------|------------|-----------|----------------|---------|
| | | TOP | ВОТТОМ | STR-FB | BEARING | REPLACE |
| | FLOOR | FLANGE | FLANGE | CONN | STIFFENER PAIR | U-BOLT |
| | BEAM | REPAIR | REPAIR | BOLTS * | REPAIRS | HANGERS |
| | FB1 | X | X | 0 | 1-SOUTH | 1-SOUTH |
| | FB2 | 0 | 0 | X | 0 | 0 |
| | FB3 | X | 0 | 0 | 0 | 0 |
| | FB4 | 0 | 0 | 0 | 1-SOUTH | 1-SOUTH |
| | FB5 | 0 | 0 | 0 | 1-SOUTH | 1-SOUTH |
| | FB6 | X | 0 | 0 | 0 | 0 |
| | FB7 | REPLA | ACE FLO | ORBEAM (\ | W12X53) | 2-BOTH |
| | FB8 | 0 | 0 | 0 | 2-BOTH | 2-BOTH |
| | TOTAL | 3 | 1 | 1 | 5 | 7 |

*THIS COLUMN REFLECTS CONNECTION REPLACEMENT LOCATIONS NOT PART OF A STRINGER REPLACEMENT ONLY. SEE STRINGER REPLACEMENT DETAILS FOR ADDITIONAL INFORMATION.

LEGEND:

STRINGER REPLACEMENT TABLE REPLACEMENT QUANTITY STRINGER LOCATION S1, FB2 TO FB8 PROP. W10x22 S2, FB4 TO FB6 PROP. W10x22 PROP. W10x22 S3, FB4 TO FB6

S4, FB2 TO FB3 & FB4 TO FB7 PROP. W10x22

LEGEND:

ST.

3'-0"

1'-9"

----- REMOVE & REPLACE STRINGERS

----- REMOVE & REPLACE BOT. LATERAL BRACING

RESTRICTED AREA DUE TO STRINGER DETERIORATION

14'-3"

REPLACE STRINGER TO FLOORBEAM CONNECTION FASTENERS

BRG. WEST ABUT.

BRG. WEST ABUT.

FB1

FB2

14'-2" 14'-3" 14'-2" 14'-2" 127'-6"

FB3

1. CONSTRUCTION LOADS ARE PROHIBITED PRIOR TO PROPOSED TRUSS REPAIRS. SEE REQUIRED SEQUENCE OF REPAIRS THIS SHEET

FLOOR SYSTEM REPAIRS - PLAN SCALE: $\frac{1}{8}$ " = 1'-0"

RESTRICTED AREA DUE TO FLOORBEAM DETERIORATION

FB4

127'-6"

2. THE CONTRACTOR IS ALERTED THAT THE EXISTING CORRUGATED METAL SIP FORM DECKING IS DETERIORATED WITH LOCALIZED HOLES. A DETAILED INSPECTION OF THE

DECK WAS NOT PERFORMED. CONSTRUCTION LOADS ON THE EXISTING DECK SHOULD BE MINIMIZED AND RESTRICTED TO AREAS DIRECTLY ABOVE THE STRINGERS.

RESTRICTED CONSTRUCTION LOAD AREAS - PLAN

SCALE: $\frac{1}{8}$ " = 1'-0"

PROP. FLOORBEAM TOP & BOT FLANGE REPAIR

PROP. FLOORBEAM BEARING STIFFENER REPAIR

PROP. FLOORBEAM TOP FLANGE REPAIR

PROP. FLOORBEAM REPLACEMENT

FACE OF EXIST. DECK-

FB5

LEGEND:

14'-2"

[_____ EYE BAR TURNBUCKLE & WIRE ROPE REPAIR

14'-3"

TIGHTEN DIAGONAL CHORDS

SHALL REMAIN AS IS.

AREA SKID STEER USE IS ACCEPTABLE

-4'-9" (TYP.)

EXIST. WROUGHT IRON BOT. LATERAL BRACING (TYP.)

EXIST. WROUGHT IRON STRINGERS (TYP.)

(TO REMAIN, EXCEPT WHERE SHOWN OTHERWISE-

EXIST. WROUGHT IRON FLOORBEAM TO REMAIN

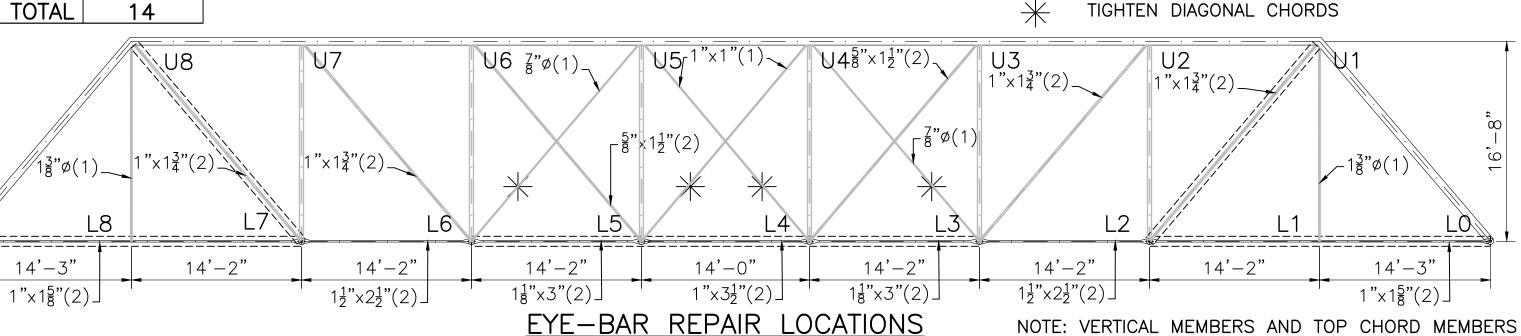
(TYP.) (REPAIR LOCATIONS AS SHOWN)-

(TO REMAIN, EXCEPT WHERE SHOWN OTHERWISE-

-1'-9" (TYP.)

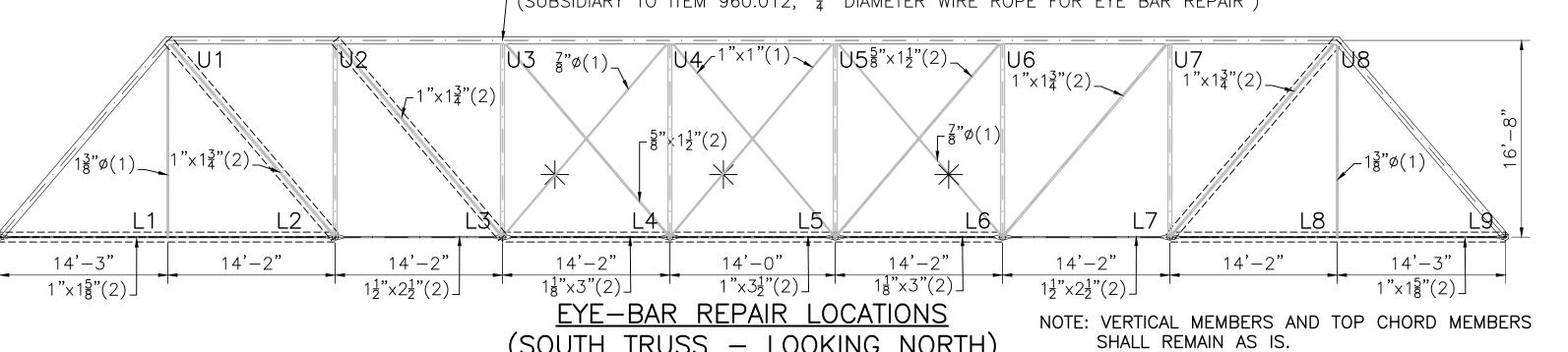
REQUIRED SEQUENCE OF REPAIRS:

- 1. TEMPORARILY INSTALL MISSING U-BOLT HANGER AT FB7 FOR CONSTRUCTION SAFETY. SEE HANGER DETAILS ON SHEET 4.
- 2. TIGHTEN DIAGONAL CHORDS UTILIZING THE EXISTING TAPPED HEX TURNBUCKLES. SEE EYE-BAR REPAIR LOCATIONS, THIS SHEET
- 3. INSTALL BOTTOM CHORD AND DIAGONAL EYE—BAR TURNBUCKLE REPAIRS UTILIZING WIRE ROPE AND TURNBUCKLES. SEE EYE—BAR REPAIR LOCATIONS, THIS SHEET.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR DEVISING A SEQUENCE OF REPAIRS/STAGING TO ACCESS THE FLOOR SYSTEM REPAIR | 9 AREAS AS SHOWN AND COMPLETE THE FOLLOWING WORK AS PART OF HIS OR HER MEANS AND METHODS:
 - INSTALL TEMPORARY DEBRIS CONTAINMENT SYSTEM BELOW ACTIVE WORK AREAS. REMOVE AND RESET AS NEEDED.
 - PLACE TEMPORARY DECKING OVER DECK DETERIORATION AS REQUIRED TO ACCOMMODATE STAGING AND MOVEMENT OF MATERIAL. SEE TEMPORARY CONSTRUCTION LOADING RESTRICTION NOTES.
 - DEMOLISH THE EXISTING BRIDGE GUARDRAILS.
 - DEMOLISH BITUMINOUS WEARING SURFACE AND CORRUGATED METAL SIP FORMS.
 - REMOVE STRINGERS AND BOTTOM DIAGONAL BRACING TO BE REPLACED.
 - INSTALL FLOORBEAM REPAIRS/FLOORBEAM REPLACEMENT. INSTALL FLOORBEAM TEMPORARY SHORING AS REQUIRED. SEE FLOOR SYSTEM REPAIR PLAN AND FLOORBEAM REPAIR TABLE ON THIS SHEET. SEE DETAILS ON SHEETS 3 & 4.
 - A) THE EXISTING ASPHALT AND CORRUGATED METAL SIP FORMS SHALL BE REMOVED FROM BOTH ADJACENT STRINGER BAYS PRIOR TO BEGINNING ANY FLOORBEAM REPAIR UNLESS THE FLOORBEAM IS INITIALLY SHORED TEMPORARILY TO RELIEVE ALL LOADS.
 - B) FLOORBEAM REPAIRS/REPLACEMENTS AND BOT. LATERAL BRACING REMOVAL/REPLACEMENT SHALL BE RESTRICTED TO A SINGLE FLOORBEAM LOCATION AT A TIME.
 - C) TEMPORARY SHORING OF FLOORBEAM ENDS IS REQUIRED PRIOR TO U-BOLT HANGER REMOVAL/REPLACEMENT.
 - INSTALL NEW STRINGERS AND BOTTOM DIAGONAL BRACING, SEE FLOOR SYSTEM REPAIR PLAN AND STRINGER REPLACEMENT TABLE ON THIS SHEET. SEE DETAILS ON SHEET 5.
- INSTALL NEW TIMBER DECK BOARDS AND STRINGER CONNECTION PLATES. SEE DETAILS ON SHEET 5.
- INSTALL TIMBER RAILINGS. SEE SHEETS 1 & 7.
- 5. VERIFY BOTTOM CHORD AND DIAGONAL EYE-BAR REPAIRS ARE TAUT. RE-TENSION EYE-BARS TO AVOID SLACK AS NECESSARY.
- REMOVE TEMP. SHORING AND DEBRIS CONTAINMENT SYSTEM AS APPLICABLE FOLLOWING THE COMPLETION OF ALL BRIDGE REPAIRS.



(NORTH TRUSS - LOOKING SOUTH) SCALE: $\frac{1}{8}$ " = 1'-0"

TIGHTEN NUT AT LATERAL BRACING CONNECTION (SUBSIDIARY TO ITEM 960.012, $\frac{3}{4}$ " DIAMETER WIRE ROPE FOR EYE BAR REPAIR")



(SOUTH TRUSS - LOOKING NORTH) SCALE: $\frac{1}{8}$ " = 1'-0"

181 Ballardvale Street, Suite 202 Wilmington, MA 01887

PREPARED FOR

BRG.

EAST

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EAST

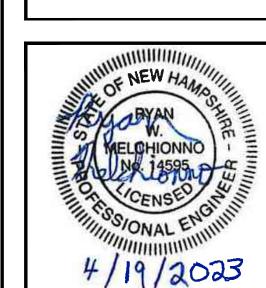
14'-3"

ABUT.

CITY OF NORTHAMPTON DEPARTMENT OF PUBLIC WORKS 125 LOCUST STREET NORTHAMPTON, MA

> **(7)**

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> BRIDGE REPAIR LOCATION PLAN AND **ELEVATIONS**

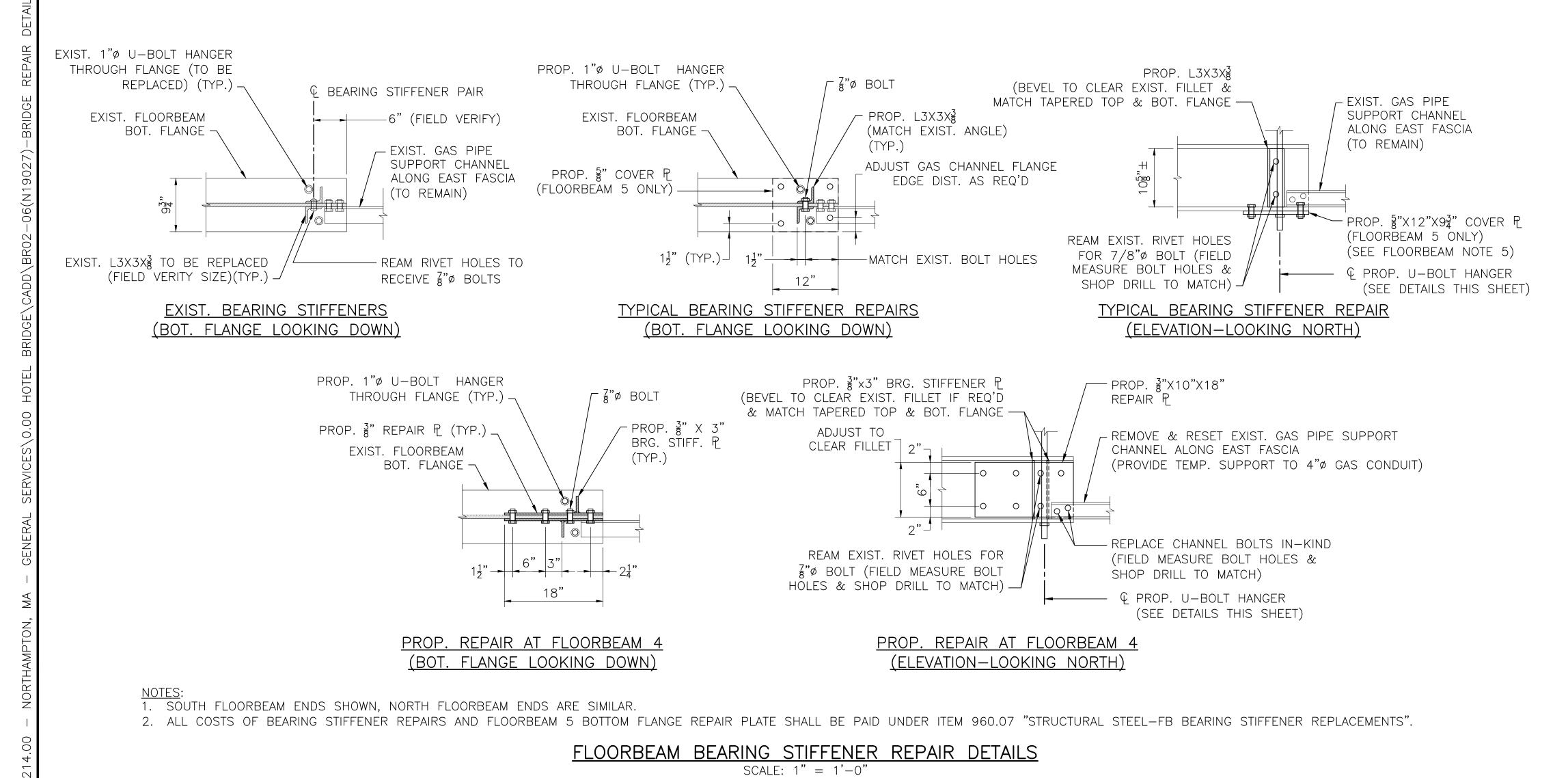
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FLOORBEAM 7 REPLACEMENT DETAILS

SCALE: 1" = 1'-0"



STEEL REPAIR NOTES:

- THE CONTRACTOR SHALL ASSUME THAT THE COATINGS ON THE STEEL CONTAIN LEAD, UNLESS OTHERWISE DETERMINED BY TESTING. THE CONTRACTOR SHALL CERTIFY IN WRITING TO THE ENGINEER THE RESULTS OF ALL TESTING.
- 2. <u>STRUCTURAL STEEL</u>:
 ALL STRUCTURAL STEEL SHALL CONFORM TO AASHTO M 270 GRADE 50 (GALVANIZED) AND BE PAINTED TO MATCH EXISTING. ANY CONTRACTOR

DESIGNED TEMPORARY SUPPORTS SHALL BE GRADE 36 MINIMUM.

- EXCEPT AS NOTED ON SHEET 5, ALL BOLTS SHALL CONFORM TO AASHTO M164/ASTM F3125, GRADE A325 TYPE I, AND GALVANIZED IN ACCORDANCE WITH AASHTO M232 EXCEPT WHERE NOTED OTHERWISE. NUTS AND WASHERS SHALL CONFORM TO ASTM TYPE I GALVANIZED.
- 4. ALL BOLTS SHALL BE SIZED AS LABELED ON THE DETAILS WITHIN THE PLANS AND SET IN STANDARD HOLE SIZES.
- 5. BOLTED FASTENERS MAY USE EITHER DIRECT TENSION INDICATORS (DTI'S) OR DIRECT TENSION (TC) BOLTS. THE CONTRACTOR SHALL SPECIFY TYPE IN THE SHOP DRAWINGS.

DIRECT TENSION INDICATORS CONFORMING TO THE REQUIREMENTS OF ASTM F959 MAY BE USED IN CONJUNCTION WITH BOLTS, NUTS, AND WASHERS. CAPTIVE DTI/NUTS SHALL BE CONSIDERED PERMISSIBLE FOR USE, PROVIDED BOTH THE DTI AND HARDENED HEAVY HEX NUT MEET THE MECHANICAL PROPERTY REQUIREMENTS OF THEIR RESPECTIVE ASTM STANDARDS. DTIs THAT INCORPORATE A SELF—INDICATING FEATURE SHALL ALSO BE CONSIDERED PERMISSIBLE.

TC BOLTS SHALL CONFORM TO ASTM F3125 GRADE F1852 (ALSO KNOWN AS A325 TC BOLTS).

6. BOLTS SHALL BE SUFFICIENTLY LONG SUCH THAT THREADS OF BOLTS WILL NOT BE IN THE SHEAR PLANE. BOLT LENGTHS REQUIRED AT THE VARIOUS CONNECTION LOCATIONS SHALL BE DETERMINED AND FIELD VERIFIED BY THE CONTRACTOR.

FLOORBEAM REPAIR NOTES:

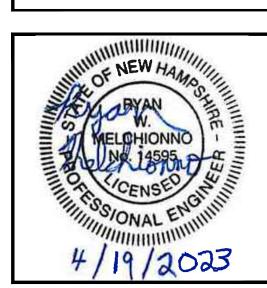
- 1. THE CONTRACTOR HAS THE OPTION TO REPLACE FLOORBEAMS 1, 3 AND 6 AS AN ALTERNATIVE TO REPAIRING AS SHOWN. SEE FLOORBEAM REPLACEMENT DETAILS ON THIS SHEET. NO ADDITIONAL PAYMENT WILL BE MADE IF THE CONTRACTOR ELECTS TO REPLACE FLOORBEAMS.
- 2. ALL OVERHEAD STRINGERS LEFT IN PLACE DURING REMOVAL AND REPLACEMENT OF A FLOORBEAM SHALL BE TEMPORARILY SUPPORTED PRIOR TO BEGINNING FLOORBEAM REMOVAL. TEMPORARY SUPPORT OF STRINGERS SHALL BE INCIDENTAL ITEM 960.04, STRUCTURAL STEEL FLOORBEAM REPAIR/REPLACEMENTS.
- 3. THE CONTRACTOR MAY TEMPORARILY REMOVE AND REINSTALL EXISTING STRINGERS TO REPAIR OR REPLACE FLOORBEAMS. THE CONTRACTOR SHALL BE RESPONSIBLE FOR TAKING ALL NECESSARY PRECAUTIONS TO AVOID DAMAGING EXISTING STRINGERS THAT ARE TO REMAIN PERMANENTLY. TEMPORARY REMOVAL OF EXISTING STRINGERS SHALL BE INCIDENTAL ITEM 960.04, STRUCTURAL STEEL FLOORBEAM REPAIR/REPLACEMENTS.
- 4. REMOVE PACK-RUST AND FILL FLOORBEAM GAPS BETWEEN THE TOP FLANGE AND PROPOSED REPAIR ANGLE WITH EPOXY FILLER COMPOUND PRIOR TO TIGHTENING THE STRINGER-TO-FLOORBEAM CONNECTION BOLTS.
- 5. REMOVE PACK—RUST AND FILL GAPS BETWEEN THE BOT. FLANGE AND PROPOSED REPAIR PLATE ANGLE WITH EPOXY FILLER COMPOUND PRIOR TO TIGHTENING THE BOLTS.
- 6. ALL COSTS INCLUDING LABOR AND MATERIAL FOR REMOVING PACK-RUST AND FILLING THE GAPS SHALL BE INCIDENTAL TO ITEM 960.02, STRUCTURAL STEEL-FLOORBEAM REPAIR/REPLACEMENTS.
- 7. EPOXY FILLER COMPOUND SHALL BE CHOCKFAST ITW REPAIR COMPOUND BY ITW PERFORMANCE POLYMERS OR APPROVED EQUAL.
- 8. ALL COSTS FOR PROVIDING GAS PIPE TEMP. SUPPORT AND SALVAGING/REINSTALLING THE PIPE ROLLER ASSEMBLY SHALL BE INCIDENTAL TO RESPECTIVE ITEMS 960.02 "STRUCTURAL STEEL FLOORBEAM REPAIR/REPLACEMENT" AND ITEM 960.07, "STRUCTURAL STEEL-FLOORBEAM BEARING STIFFENER REPLACEMENTS" WITH NO SEPARATE PAYMENT.



PREPARED FOR

CITY OF NORTHAMPTON DEPARTMENT OF PUBLIC WORKS 125 LOCUST STREET NORTHAMPTON, MA

OLD SHEPHARD ROAD OVER MILL RIVE (HOTEL BRIDGE) BRIDGE NO. N-19-027 (0RA) NORTHAMPTON, MASSACHUSETTS



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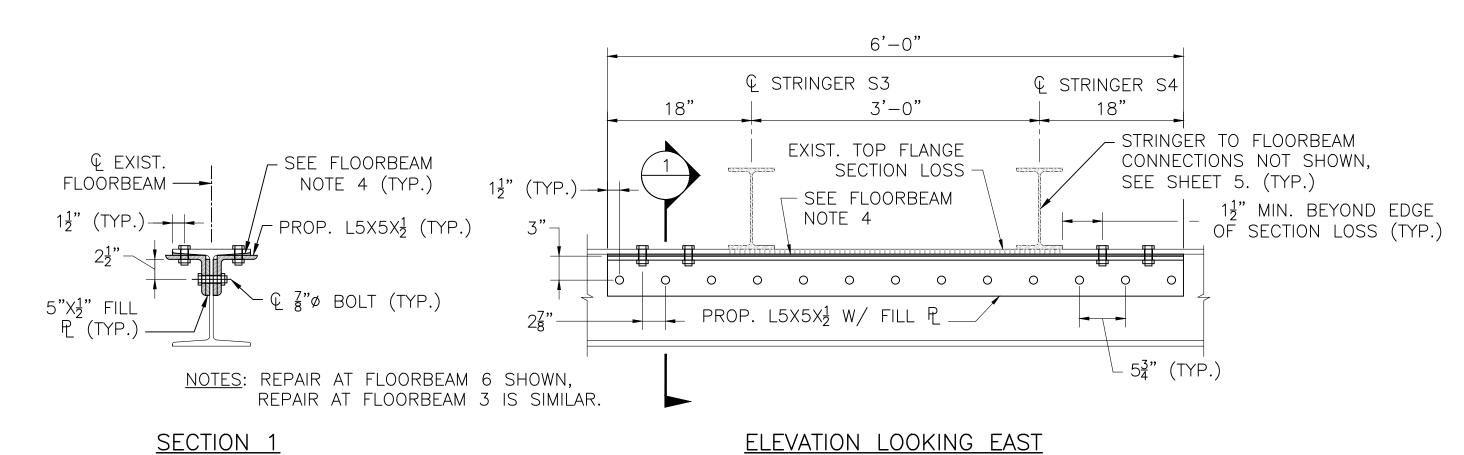
FLOORBEAM REPAIR DETAILS 1 OF 2

SCALE: AS NOTED

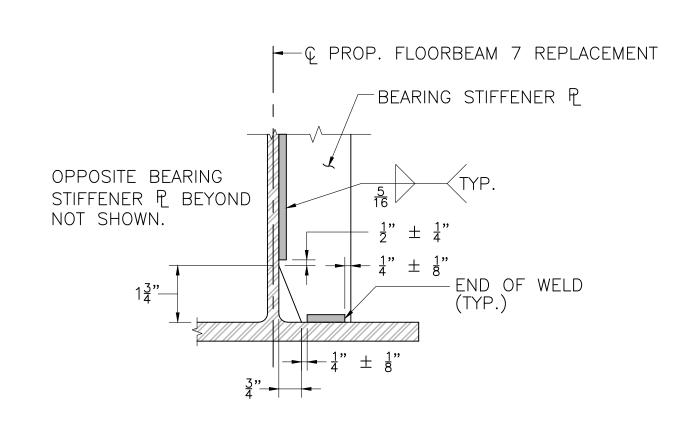
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3 OF 7

FLOORBEAM TOP AND BOT. FLANGE REPAIR DETAILS SCALE: 1" = 1'-0"

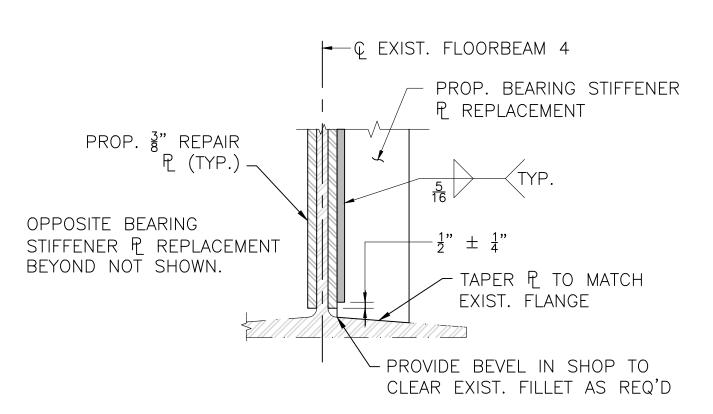


FLOORBEAM TOP FLANGE REPAIR DETAILS SCALE: 1" = 1'-0"



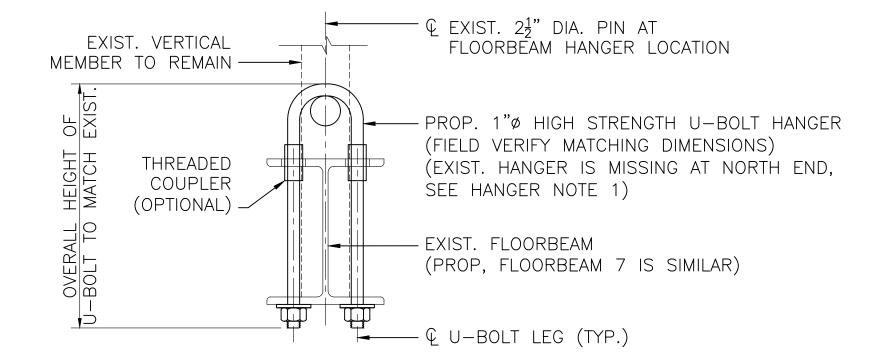
FLOORBEAM 7 BEARING STIFFENER CLIP DETAIL

NOT TO SCALE



FLOORBEAM 4 BEARING STIFFENER DETAIL

NOT TO SCALE



U-BOLT HANGER REPLACEMENT DETAIL

SCALE: $1\frac{1}{2}$ " = 1'-0"

U-BOLT HANGER REPLACEMENT NOTES:

- FLOORBEAM 7 (NORTH END) MISSING U-BOLT HANGER SHALL BE TEMPORARILY REPLACED OR TEMPORARY BRIDGE SUPPORT SHALL BE APPROVED BY THE ENGINEER AND INSTALLED BELOW FLOORBEAM 7 PRIOR TO ANY LOADING OR CONSTRUCTION WORK ON THE BRIDGE.
- 2. FLOORBEAMS SHALL BE PROPERLY SUPPORTED FROM THE TRUSS DURING ALL PHASES OF HANGER REMOVAL AND TEMPORARY REPLACEMENT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A TEMPORARY SUPPORT AND HANGER REPLACEMENT PROCEDURE SUBMITTAL. THIS SUBMITTAL MUST BE APPROVED BY THE ENGINEER PRIOR TO BEGINNING HANGER REPLACEMENT. (SEE ITEM 950.1 OF THE SPECIAL PROVISIONS FOR FURTHER INFORMATION).
- 3. U-BOLTS SHALL BE AN ASTM F3125, GRADE A325 HIGH STRENGTH BOLT THRU THE EXISTING TOP FLANGE HOLE. THE CONTRACTOR SHALL FIELD VERIFY THE DIAMETER OF EXISTING U-BOLTS AND HOLES TO ENSURE THAT THE PROPOSED BOLT SIZE MATCHES THE EXISTING BOLTS AND WILL FIT IN THE EXISTING HOLES.
- 4. CONTRACTOR MUST FIELD VERIFY ALL DIMENSIONS, INCLUDING BUT NOT LIMITED TO THE OVERALL DEPTH, TOTAL LENGTH, RADIUS AND DIAMETER OF THE EXISTING U-BOLTS PRIOR TO THE FABRICATION OF THE REPLACEMENT U-BOLTS. CONTRACTOR MUST ALSO VERIFY THE GEOMETRY AT THE PIN LOCATION TO ENSURE THAT THERE IS ENOUGH SPACE TO INSTALL THE REPLACEMENT U-BOLT WITH THE EXISTING STRUCTURE REMAINING IN PLACE. THE CONTRACTOR SHALL SUBMIT A REPLACEMENT PROCEDURE TO THE ENGINEER FOR APPROVAL PRIOR TO PERFORMING ANY WORK.

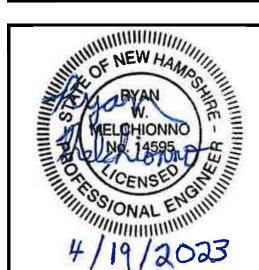


PREPARED FOR

CITY OF NORTHAMPTON DEPARTMENT OF PUBLIC WORKS 125 LOCUST STREET NORTHAMPTON, MA

OLD SHEPHARD ROAD OVER MILL RIVER (HOTEL BRIDGE)

BRIDGE NO. N-19-027 (0RA)
NORTHAMPTON, MASSACHUSETTS



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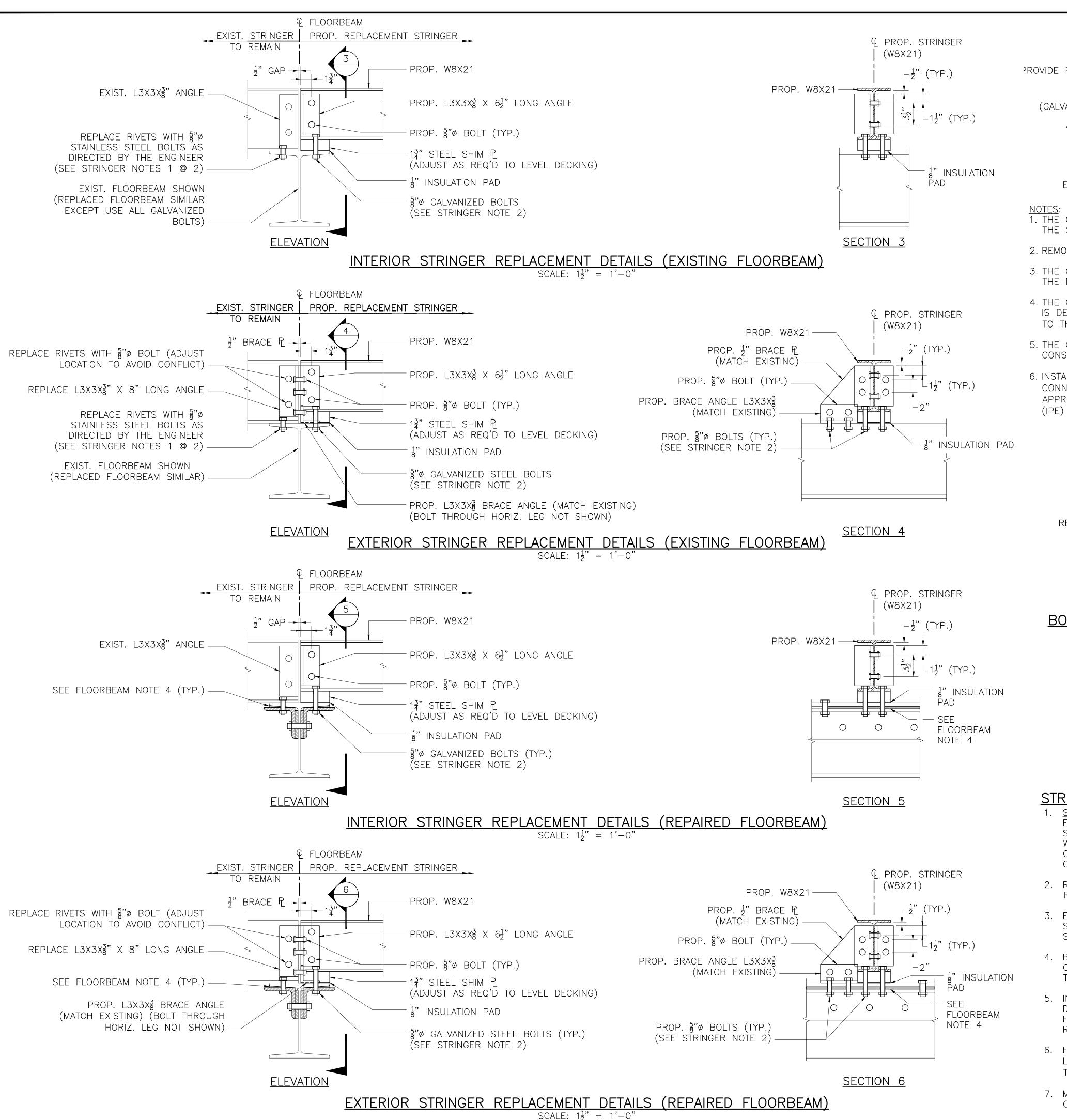
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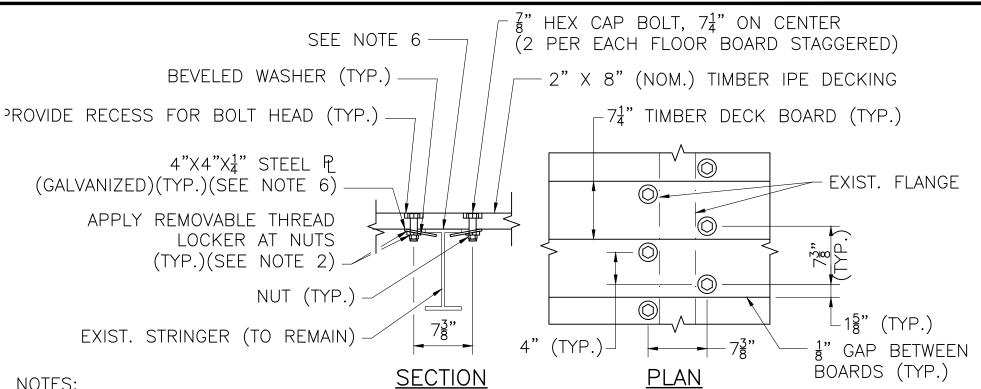
FLOORBEAM REPAIR DETAILS 2 OF 2

AS NOTED

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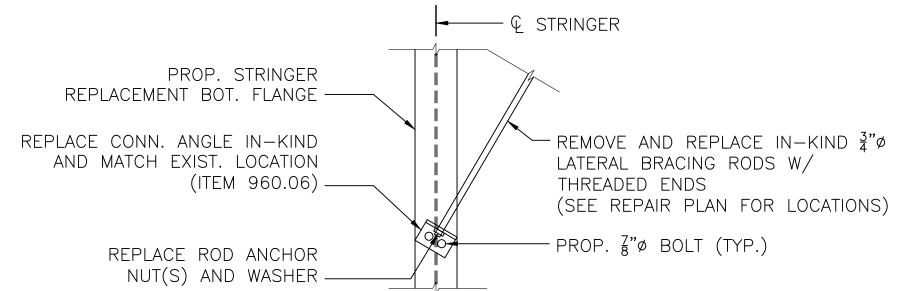




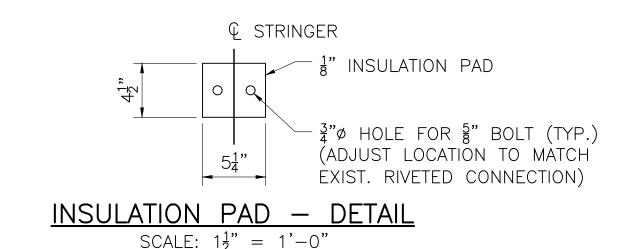
1. THE CONTRACTOR MAY SUBMIT AN ALTERNATE METHOD OF CONNECTING THE PROPOSED DECK TO THE STRINGERS FOR APPROVAL BY THE ENGINEER.

- 2. REMOVABLE THREAD LOCKER SHALL SATISFY THE REQUIREMENTS OF ASTM D 5363.
- 3. THE CONTRACTOR SHALL BE PERMITTED TO OPERATE THE SKID—STEER STYLE DESIGN VEHICLE OVER THE NEW DECKING AND REPAIRED FLOOR SYSTEM.
- 4. THE CONTRACTOR SHALL TAKE PRECAUTIONS TO AVOID DAMAGING THE NEW DECKING. DECKING THAT IS DEEMED BY THE ENGINEER TO HAVE BEEN DAMAGED BY THE CONTRACTOR SHALL BE REPLACED TO THE SATISFACTION OF THE ENGINEER AT THE CONTRACTOR'S EXPENSE.
- 5. THE CONTRACTOR SHALL SUBMIT THEIR PROPOSED METHOD OF PROTECTING THE NEW DECK DURING CONSTRUCTION TO THE ENGINEER FOR APPROVAL.
- 6. INSTALL 6" WIDE WATERPROOFING MEMBRANE TO TOP OF ALL STRINGER TOP FLANGES AND CONNECTION PLATES. THE MEMBRANE SHALL BE "DECK FLASH BARRIER" BY CONFAIR PRODUCTS OR APPROVED EQUAL. ALL COSTS OF THE MEMBRANE SHALL BE INCIDENTAL TO ITEM 955.1, "TIMBER (IPE) DECKING".

DECK TO STRINGER CONNECTION SCALE: 1" = 1'-0"



BOTTOM LATERAL BRACING CONNECTION DETAIL (LOOKING UP) SCALE: 1" = 1'-0"



STRINGER REPAIR NOTES:

STAINLESS STEEL FASTENERS: REPLACEMENTS FOR CONNECTIONS OF EXISTING STRINGERS INTO EXISTING FLOORBEAMS SHALL BE DIRECTED BY THE ENGINEER. BOLTS, NUTS AND WASHERS SHALL BE STAINLESS STEEL ALLOY TYPE 316. BOLTS SHALL BE COLD FINISHED, HEAVY HEX, WITH THREADS OUTSIDE THE SHEAR PLANE, AND HAVE A MINIMUM ALLOWABLE SHEAR STRESS OF 25 KSI. BOLTS SHALL CONFORM TO ASTM F593. NUTS SHALL BE STAINLESS STEEL CONFORMING TO ASTM 594.

- 2. REAM EXISTING RIVET HOLES AS NECESSARY AT STRINGER TO FLOOR BEAM CONNECTIONS BEING REPLACED WITH BOLTS.
- 3. EXIST. STRINGER ENDS AT ADJACENT BAYS MAY BE RIVETED TOGETHER AT THE BEARING STIFFENER PERPENDICULAR LEGS. REMOVE THE ADJOINING RIVETS AS NECESSARY TO COMPLETE STRINGER REPLACEMENT WORK.
- 4. BEAM CONNECTION DESIGN IS SCHEMATIC. CONTRACTOR MAY PROVIDE ALTERNATIVE METHODS OF CONNECTION TO THE ENGINEER FOR APPROVAL. NO HOLES WILL BE ALLOWED IN THE TOP OF THE EXISTING STEEL BEAMS.
- 5. INSULATION PADS SHALL BE NEOPRENE OR NATURAL RUBBER WITH MIN. HARDNESS OF 50 DUROMETER, AND CONFORMING TO THE REQUIREMENTS OF AASHTO M251, GRADE 2. ALL COSTS FOR INSULATION PADS SHALL BE INCIDENTAL TO ITEM 960.03, STRUCTURAL STEEL—STRINGER REPLACEMENTS.
- 6. EXISTING RIVETS OR BOLTS REPLACED WITH NEW BOLTS NOT ASSOCIATED WITH STEEL REPAIR LOCATIONS SHALL BE PAID UNDER ITEM 960.07, "REPLACE RIVET WITH BOLT (AS DIRECTED BY THE ENGINEER)".
- 7. MISSING STRINGER BEARING ANCHOR BOLTS AT THE EAST ABUTMENT SHALL BE REPLACED. ALL COSTS SHALL BE INCIDENTAL TO ITEM 108.855, PRESSURE INJECTION OF CRACKS.



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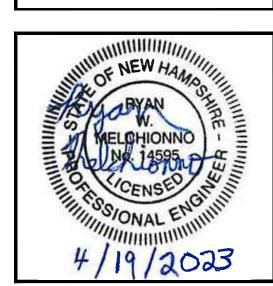
CITY OF NORTHAMPTON

DEPARTMENT OF PUBLIC WORKS

125 LOCUST STREET

NORTHAMPTON, MA

OLD SHEPHARD ROAD OVER MILL RIVE (HOTEL BRIDGE) BRIDGE NO. N-19-027 (0RA) NORTHAMPTON, MASSACHUSETTS



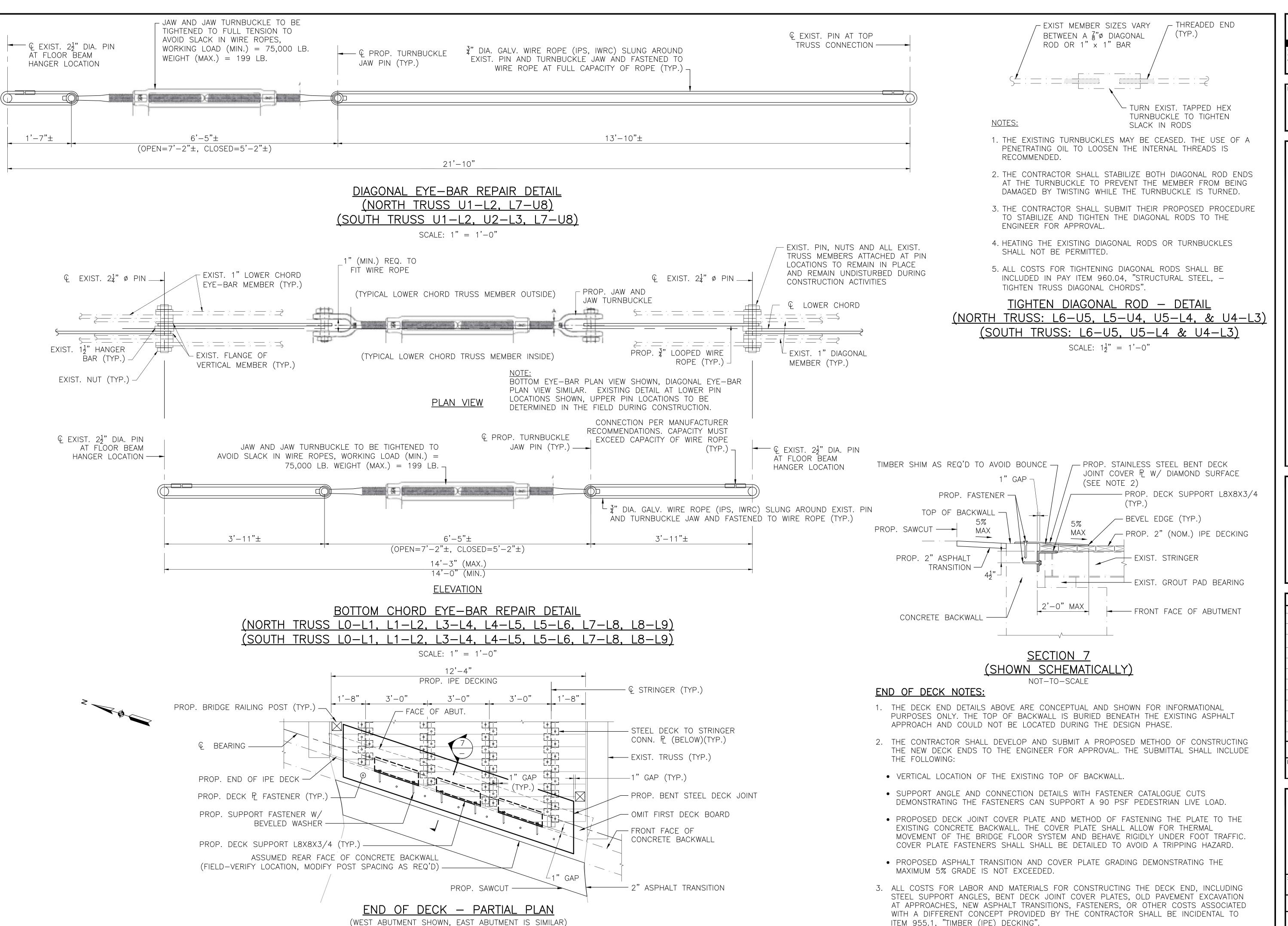
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STRINGER REPAIR AND DECK DETAILS

SCALE: AS NOTED

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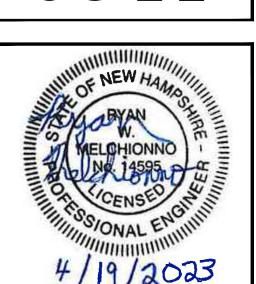
SCALE: $\frac{1}{2}$ " = 1'-0"

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125 LOCUST STREET NORTHAMPTON, MA

RIVER (0RA) SSACHUSETTS ROAD -02/A EPHARD BRIDGE **O** NO. N-19 MMPTON, BRIDGE NORTHAI OLD SHI (HOTEL



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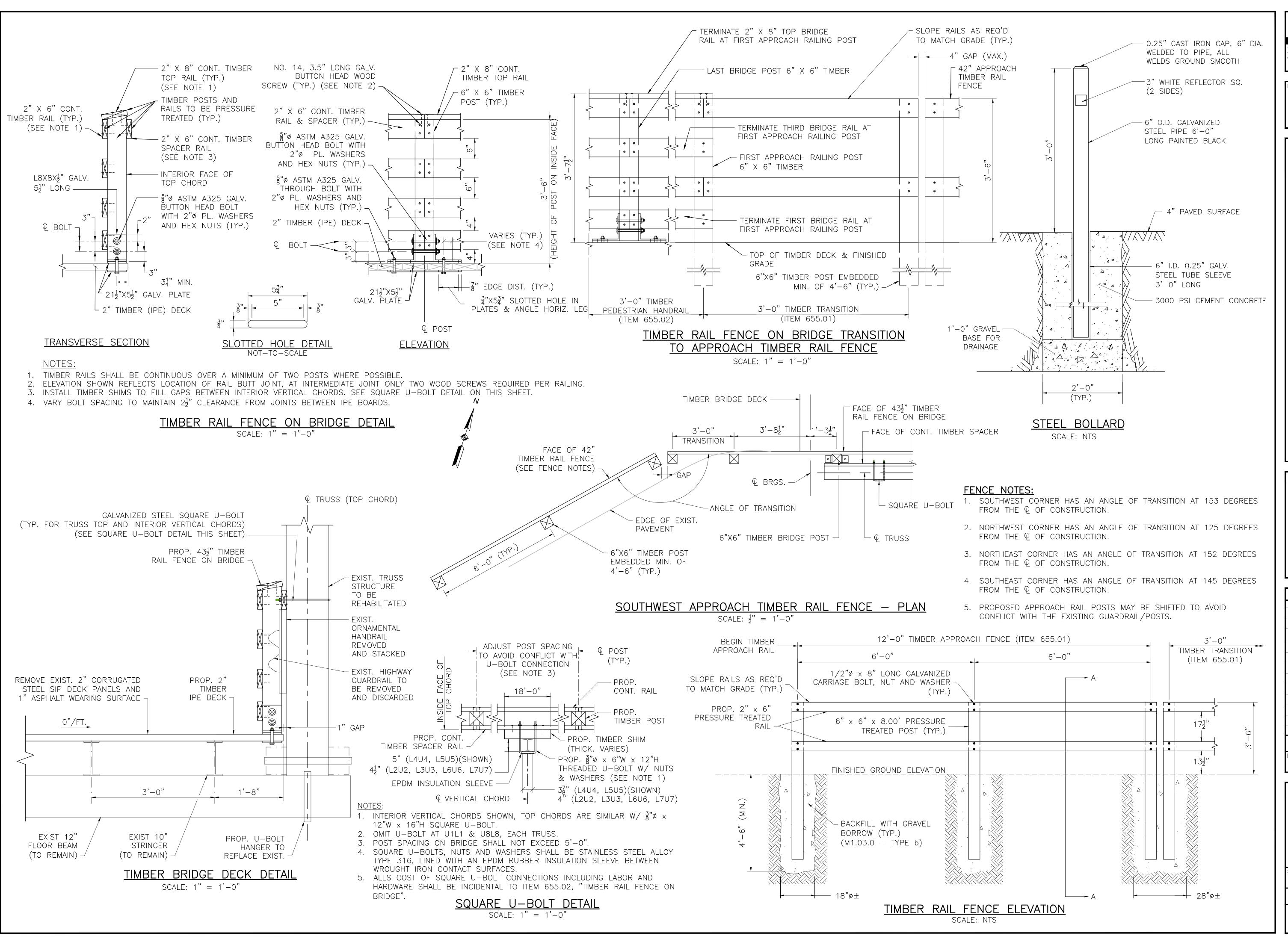
TRUSS AND MISC. REPAIR **DETAILS**

AS NOTED

ITEM 955.1, "TIMBER (IPE) DECKING".

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2019214.00



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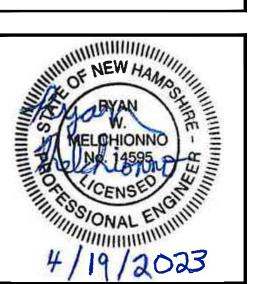
CITY OF NORTHAMPTON

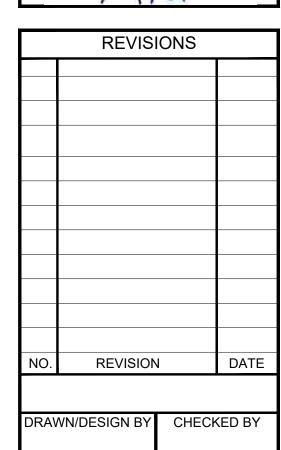
DEPARTMENT OF PUBLIC WORKS

125 LOCUST STREET

NORTHAMPTON, MA

HOTEL BRIDGE OVER MILL RIVER BRIDGE NO. N-19-027(0RA) NORTHAMPTON, MASSACHUSETT





TIMBER RAILING DETAILS

AS NOTED 2019214.00

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