

**NEWBURYPORT=WEST NEWBURY
PLUMMER SPRING ROAD/MIDDLE STREET**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	19	42
PROJECT FILE NO.		N/A	

KEY PLAN, LOCUS AND PROFILE

INDEX

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NOTE:

CONTRACTOR TO REFER TO HIGHWAY PLAN 4 OF 42 AND GEOTECHNICAL REPORT FOR BORING LOCATIONS/BORING LOGS/PROBES (RW-1 - RW-8 AND P1 & P2) AND DESIGN PARAMETERS RELATED TO THE PMB WALLS

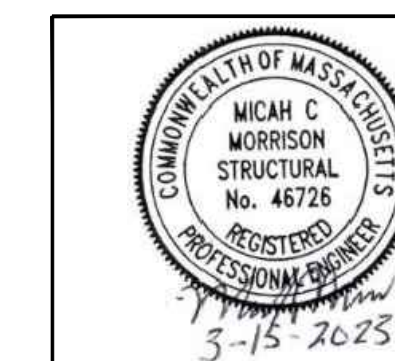
**COMMONWEALTH OF MASSACHUSETTS
MassDOT, Highway Division
APPROVED UNDER PROVISIONS OF
MASS. GEN. LAWS CH 85 S 35**

[Signature] 3/17/2023
STATE BRIDGE ENGINEER DATE

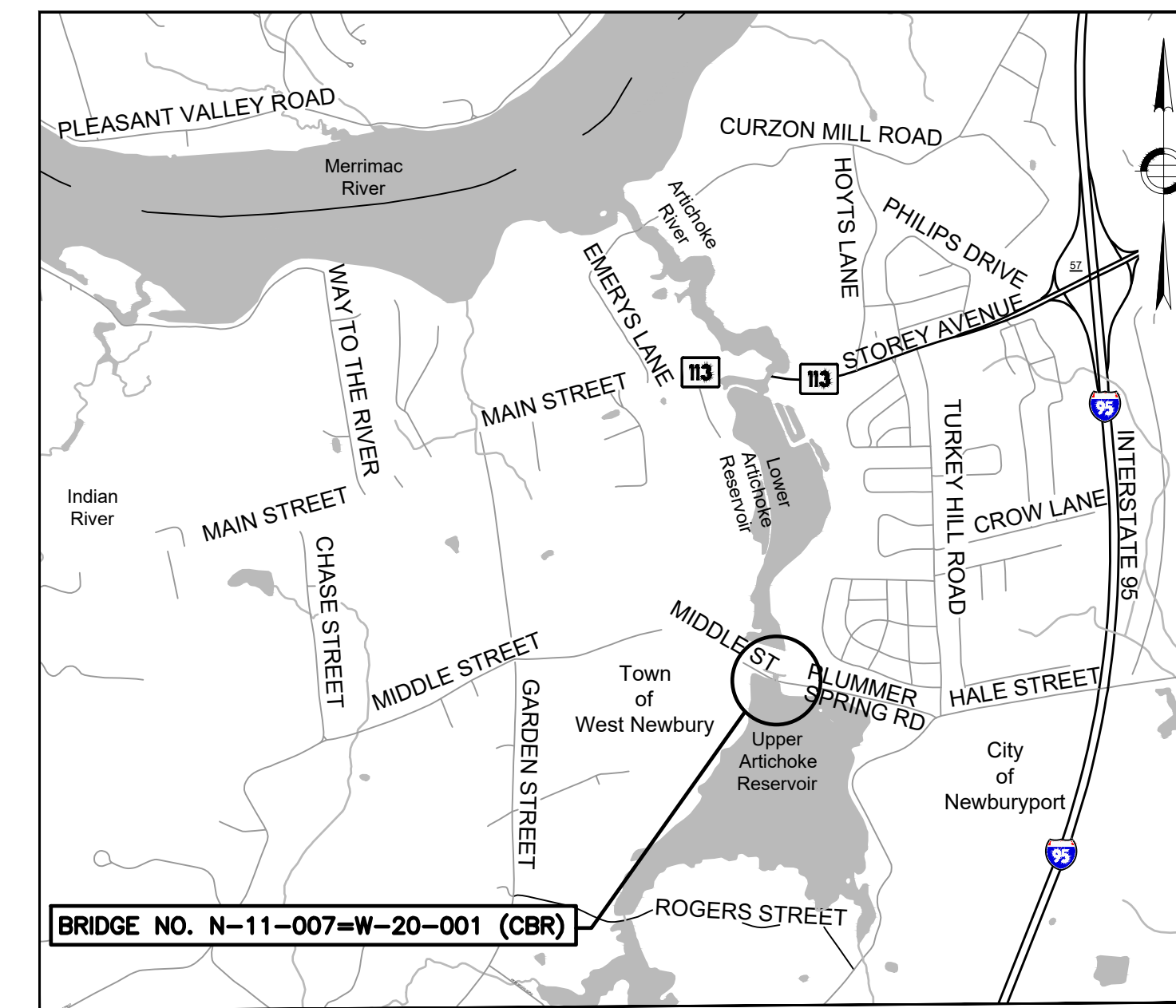
AUGUST 6, 2024 ESTIMATED QUANTITIES
MONTH DD, YYYY ISSUED FOR CONSTRUCTION

**PROPOSED BRIDGE
NEWBURYPORT/WEST NEWBURY**

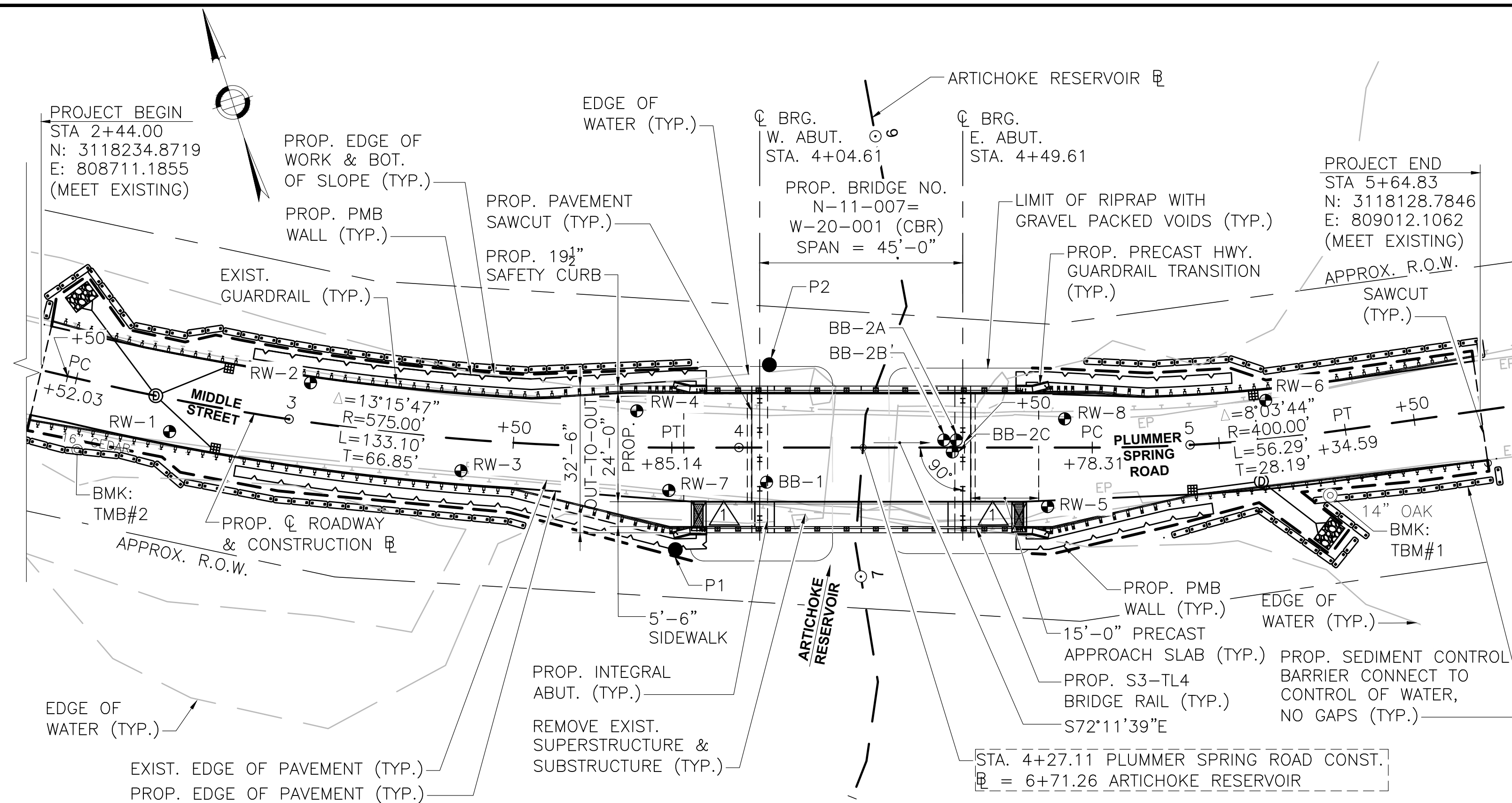
PLUMMER SPRING RD./MIDDLE ST.
OVER ARTICHOKE RESERVOIR



BSC GROUP
803 SUMMER STREET
BOSTON, MA 02127
(617) 896-4300
www.bscgroup.com

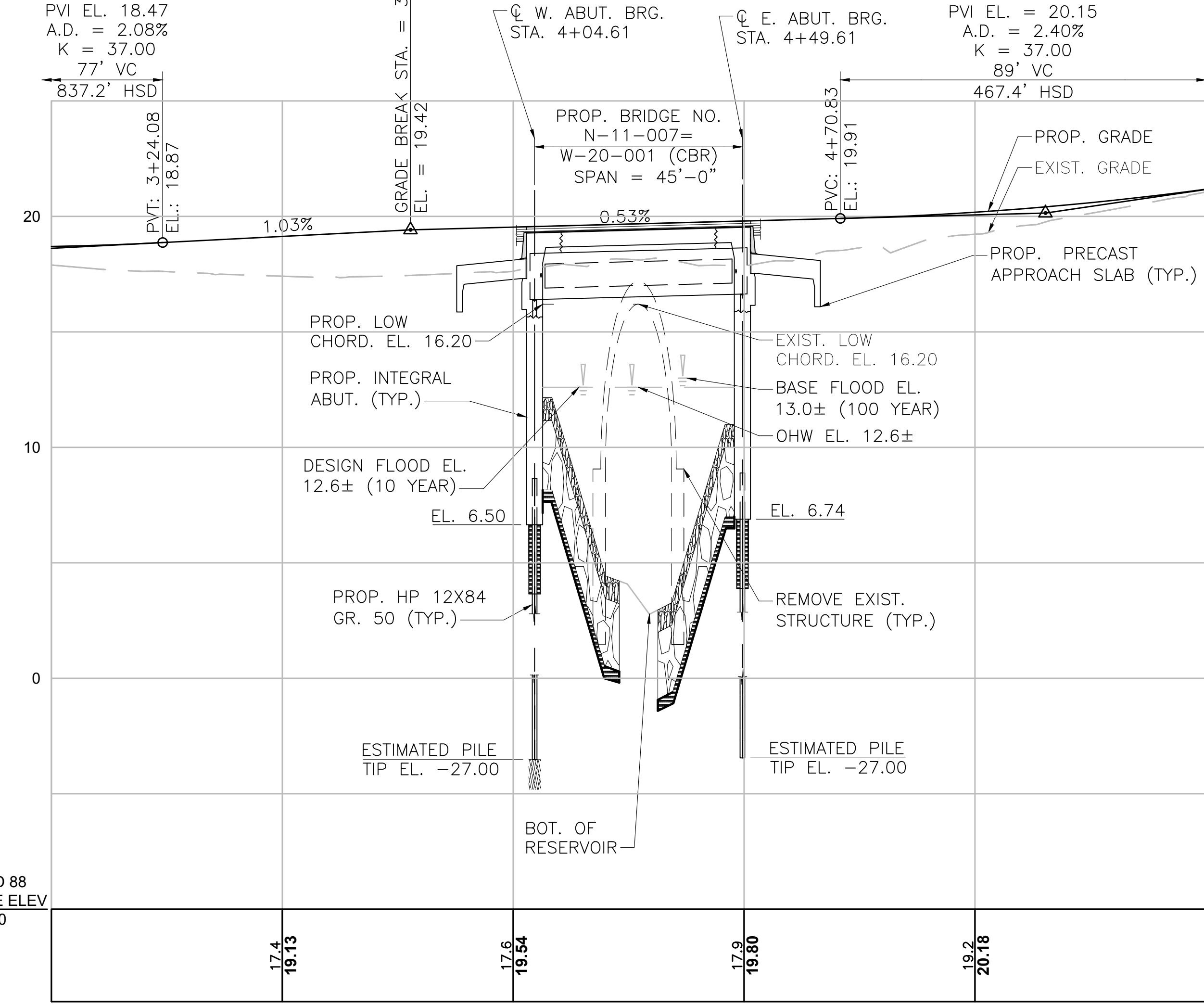


LOCUS PLAN
SCALE: 1" = 2000'

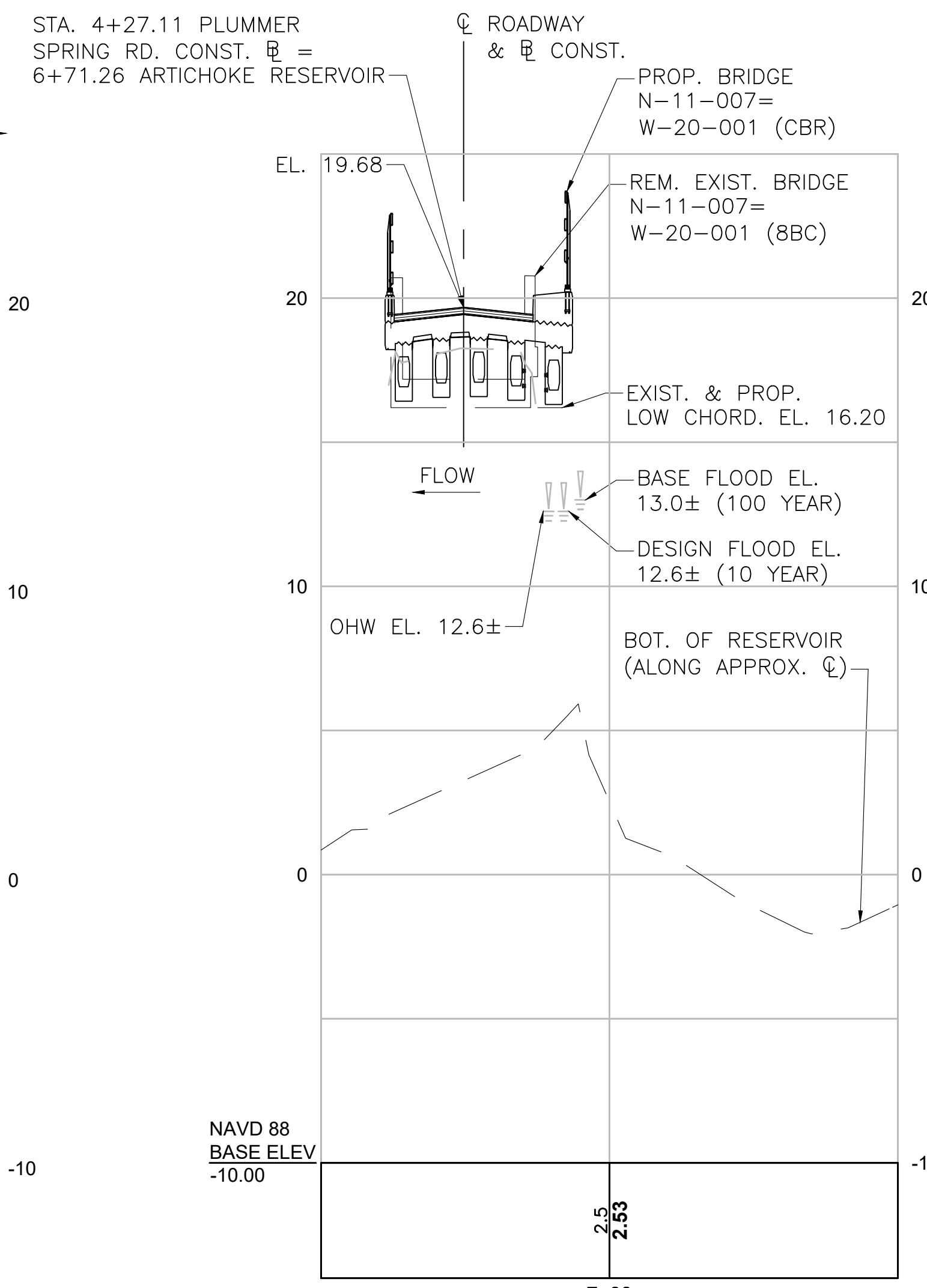


KEY PLAN
SCALE: 1" = 20'

LOW POINT EL. = 18.67
LOW POINT STA. = 2+85.96
PVI STA. = 2+85.59
PVI EL. 18.47
A.D. = 2.08%
K = 37.00
77' VC



ROADWAY PROFILE
1" = 20' HORIZONTAL
1" = 4' VERTICAL



ARTICHOKE RESERVOIR PROFILE
1" = 20' HORIZONTAL
1" = 4' VERTICAL

Drawn by: [Name], Checked by: [Name], Date: 3/15/2025, Scale: 1" = 20' HORIZONTAL, 1" = 4' VERTICAL



GEOSCIENCES TESTING AND RESEARCH, INC.

55 Middlesex Street, Suite 225, North Chelmsford, MA.
Phone: (978) 251-9395 www.gtrinc.net

Project Name: Plummer Spring Road
Location: Newburyport, MA

Boring No. BB-1
Page: 1 of 2
GTR Job #: 22.219
GTR Rep: C. George
Reviewer: C. George

Drilling Co. Car-Dee Corporation

Driller:	Steve DeSimone	Helper(s):	Joe/Frank	Equipment	Casing	Sampler	Core	Groundwater	Depth (ft)
Start Date:	2/4/2019	End Date:	2/5/2019	Type	HW	SS	NX	Date	Time
Gnd Surface Elev (ft):	~ 17.7'			Size I.D.	4"	1.75"	2.16"	2/5	7am
Location:	808857.91 E , 3118163.09 N			Hammer Wt.	300 lb	140 lb	-		
Note:	Truck mounted Deidrich D50 with Automatic Hammer			Hammer Fall	30 in	30 in	-		

**NEWBURYPORT = WEST NEWBURY
PLUMMER SPRING ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	21	42
PROJECT FILE NO.		N/A	

BORING LOG BB-1

Depth	Case BPF	Sample Data					Stratum	Additional Data	Notes
		No.	Pen/Rcv	Depth (ft)	Blows per 6in	Field Test			
		SS-1A	24/16	0.7-1.7	59-20	S-1A, Dry, brown, dense, fine SAND, little Silt, trace Gravel	ASPHALT	1,2	
		SS-1B		1.7-2.7	14-8				
5		S-2	24/15	5-7	2-3 1 for 12"	Wet, Brown, very loose, fine to medium SAND, little Clayey Silt, trace Gravel	FILL		
10		SS-3	24/14	10-12	3-2 1 for 12"	Wet, Brown, very loose, fine to medium SAND, trace Silt, trace Gravel			
15		SS-4	24/12	15-17	20-7 3-7	Wet, Brown, loose, fine to medium SAND, some Gravel			
20		SS-5	24/20	20-22	3-2 3-3	Gray, medium stiff, CLAY & SILT	CLAY		
25		SS-6	24/12	25-27	4-4 5-7	Gray, loose, fine to medium SAND, little Silt, trace Gravel	SAND		

OBSERVED GROUND WATER EL. 12.2± FEBRUARY 5, 2019

BOT. OF WEST INTEGRAL ABUT. EL. 6.50

CONTINUATION

Depth	Case BPF	Sample Data					Stratum	Additional Data	Notes
		No.	Pen/Rcv	Depth (ft)	Blows per 6in	Field Test Results			
30		SS-7A	24/14	30-31	10-7	SS-7A, Gray, medium dense, fine to medium SAND, little Gravel, trace Silt	SAND	31'	
		SS-7B		31-32	17-12				
35		S-8	24/12	35-37	17-24 36-31	Gray, very dense, GRAVEL, some fine to coarse Sand, trace Clayey Silt	GLACIAL TILL		
40		SS-9	24/10	40-42	37-37 45-51	Gray, very dense, fine to medium SAND, little Gravel, little Silt			
45		SS-10	2/0	45-45.2	100 for 2"	No Recovery			
		C-1	60/51	45.2-50.2	5:45 min 6:30 min 6:45 min 6:15 min	Gray, slightly to moderately weathered, moderately to highly fractured, medium grained, moderately hard, TONALITE/GRANODIORITE	BEDROCK	3	
50					5:45 min				
55		C-2	60/54	50.2-55.2	4:45 min 4:00 min 6:00 min 6:30 min 6:30 min	Gray, slightly to moderately weathered, moderately to highly fractured, medium grained, moderately hard, TONALITE/GRANODIORITE			
						Bottom of boring at 55.2 feet below ground surface with 10 foot rock core.	55.2'		

ELEVATION (FEET)

APPROX. PILE TIP EL. -27.00 (±)

NOTES:
1. Water level checked prior to starting the second day of drilling.
2. The upper 15 feet of the boring was completed with 4-inch hollow stem augers.

NOTES:
3. Based on drilling action top of rock is at approximately 44 feet below ground surface.

Order of Sample Description (Modified Burmister)	PENETRATION RESISTANCE (N) GUIDE	
1. Moisture Content: Dry, Moist, Wet	Cohesionless Soils (Sands)	Cohesive Soils (Clays)
2. Soil Relative Density or Consistency	Relative Density / Blows per Foot	Consistency / Blows per Foot
3. Color	Very Loose >> 0-4	Very Soft >> Below 2
4. Major Component: Should be capitalized	Loose >> 4-10	Soft >> 2-4
5. Minor Component: "and" - 35% to 50% minor grain size	Medium Dense >> 10-30	Medium Stiff >> 4-8
"some" - 20% to 35% minor grain size	Dense >> 30-50	Stiff >> 8-15
"little" - 10% to 20% minor grain size	Very Dense >> Over 50	Very Stiff >> 15-30
"trace" - < 10% of minor grain size		Hard >> Over 30

Order of Sample Description (Modified Burmister)	PENETRATION RESISTANCE (N) GUIDE	
1. Moisture Content: Dry, Moist, Wet	Cohesionless Soils (Sands)	Cohesive Soils (Clays)
2. Soil Relative Density or Consistency	Relative Density / Blows per Foot	Consistency / Blows per Foot
3. Color	Very Loose >> 0-4	Very Soft >> Below 2
4. Major Component: Should be capitalized	Loose >> 4-10	Soft >> 2-4
5. Minor Component: "and" - 35% to 50% minor grain size	Medium Dense >> 10-30	Medium Stiff >> 4-8
"some" - 20% to 35% minor grain size	Dense >> 30-50	Stiff >> 8-15
"little" - 10% to 20% minor grain size	Very Dense >> Over 50	Very Stiff >> 15-30
"trace" - < 10% of minor grain size		Hard >> Over 30

NOTES:

- LOCATION OF BORINGS FROM FEBRUARY 2019 ARE SHOWN ON THE PLAN THUS: BB-# ●. LOCATION OF BORINGS FROM JULY 2022 ARE SHOWN ON THE PLANS AS THUS: RW-# ●. LOCATIONS OF PROBES FROM JULY 2022 ARE SHOWN ON THE PLANS AS THUS: P# ●.
- BORINGS ARE TAKEN FOR PURPOSE OF DESIGN AND SHOW CONDITIONS AT BORING POINTS ONLY, BUT DO NOT NECESSARILY SHOW THE NATURE OF THE MATERIALS TO BE ENCOUNTERED DURING CONSTRUCTION.
- WATER LEVELS SHOWN ON THE BORINGS LOGS WERE OBSERVED AT THE TIME OF TAKING BORINGS AND DO NOT NECESSARILY SHOW THE TRUE GROUND WATER LEVEL.
- FIGURES IN COLUMNS INDICATE NUMBER OF BLOWS REQUIRED TO DRIVE A 1 1/8" I.D. SPLIT SPOON SAMPLER 6" USING A 140 POUND WEIGHT FALLING 30".
- ALL BORINGS WERE MADE IN FEBRUARY, 2019 & JULY, 2022.
- FEBRUARY 2019 & JULY 2022 BORINGS WERE MADE BY CAR-DEE TEST BORING & CONSTRUCTION, LOCATED AT 37 LINDEN ST., MEDFORD, MA 02155.

- ALL PROBES FROM JULY 2022 WERE MADE BY GEOSCIENCES TESTING AND RESEARCH INC. LOCATED AT 55 MIDDLESEX ST. NORTH CHELMSFORD, MA 01863
- THE NORTH AMERICAN VERTICAL DATUM (NAVD) OF 1988 IS USED THROUGHOUT.
- BORING LOG FOR BORING BB-2B IS NOT AVAILABLE. BORING BB-2B ENCOUNTERED OBSTRUCTION AT 10 FEET BELOW GROUND SURFACE AND RELOCATED TO BB-2C.

COMMONWEALTH OF MASSACHUSETTS
MassDOT, Highway Division
**APPROVED UNDER PROVISIONS OF
MASS. GEN. LAWS CH 85 S 35**

[Signature] 3/17/2023
STATE BRIDGE ENGINEER DATE

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

BORING LOG BB-1
SCALE: 1/4" = 1'-0"

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	22	42
PROJECT FILE NO.		N/A	



GEOSCIENCES TESTING AND RESEARCH, INC.

55 Middlesex Street, Suite 225, North Chelmsford, MA.
Phone: (978) 251-9395 www.gtrinc.net

Project Name: Plummer Spring Road
Location: Newburyport, MA

Boring No. BB-2A
Page: 1 of 2
GTR Job #: 22.219
GTR Rep: C. George
Reviewer: C. George

Drilling Co.	Car-Dee Corporation	
Driller:	Steve DeSimone	Helper(s): Frank
Start Date:	2/5/2019	End Date: 2/6/2019
Gnd Surface Elev (ft):	~ 17.9'	
Location:	808900.72 E, 3118159.80 N	
Note:	Truck mounted Deidrich D50 with Automatic Hammer	

Depth	Case BPF	Sample Data					Description and Classification	Stratum	Additional Data	Notes
		No.	Pen/Rcvy	Depth (ft)	Blows per 6in	Field Test				
15.00		SS-1A	18/10	0.7-2.2	21-17		Dry, brown, dense, fine to medium SAND, little Silt, little Gravel	ASPHALT	8"	1,2
		SS-1B			39					
10.00		S-2	24/0	5-7	1-1		No Recovery	FILL		
		S-3	24/0	7-9	WOH for 24"					
5.00		SS-4	15/6	10-11.3	15-18		Wet, Brown, very dense, GRAVEL, little Sand, trace Silt			3
					50 for 3"					
00.00		SS-5	24/10	15-17	6-18		Wet, Brown, medium dense, fine to medium SAND, some Gravel, trace Clayey Silt, trace Wood Fibers			4
					9-9					
-5.00		SS-6	24/6	20-22	7-10		Gray, medium dense, GRAVEL, some fine Sand, trace Silt	PEAT	18' 20'	
					12-16					
-10.00		SS-7	24/7	25-27	46-10		Gray, medium dense, GRAVEL and fine to medium Sand, trace Clayey Silt	GLACIAL TILL		5
					14-14					
							Bottom of boring at 27 feet below ground surface due to battered casing.	27'		

ELEVATION (FEET)

OBSERVED GROUND WATER EL. 11.9± FEBRUARY 6, 2019

BOT. OF EAST INTEGRAL ABUT. EL. 6.74

NOTES:

- Water level checked prior to starting the second day of drilling.
- The upper 20 feet of the boring was completed with 4-inch hollow stem augers.
- Boulder/Cobbles encountered at 10 to 15 feet below ground surface
- Peat/Organic Silt observed on the augers at approximately 18 to 20 feet below ground surface.
- Due to obstructions encountered casing was battered to much to continue drilling. Casing removed and rig moved ahead for BB-2B

Order of Sample Description (Modified Burmister)

- Moisture Content: Dry, Moist, Wet
- Soil Relative Density or Consistency
- Color
- Major Component: Should be capitalized
- Minor Component: "and" - 35% to 50% minor grain size
"some" - 20% to 35% minor grain size
"little" - 10% to 20% minor grain size
"trace" - < 10% of minor grain size

PENETRATION RESISTANCE (N) GUIDE	
Cohesionless Soils (Sands)	Cohesive Soils (Clays)
Relative Density / Blows per Foot	Consistency / Blows per Foot
Very Loose >> 0-4	Very Soft >> Below 2
Loose >> 4-10	Soft >> 2-4
Medium Dense >> 10-30	Medium Stiff >> 4-8
Dense >> 30-50	Stiff >> 8-15
Very Dense >> Over 50	Very Stiff >> 15-30
	Hard >> Over 30

NOTE:
FOR BORING NOTES SEE SHEET 3 OF 20.
SEE BORING LOG NOTE 5 (THIS SHEET) FOR INFORMATION ON BORING BB-2B.

BORING LOG BB-2A
SCALE: 1/4" = 1'-0"

COMMONWEALTH OF MASSACHUSETTS
MassDOT, Highway Division
APPROVED UNDER PROVISIONS OF
MASS. GEN. LAWS CH 85 S 35

[Signature] 3/17/2023
STATE BRIDGE ENGINEER DATE

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

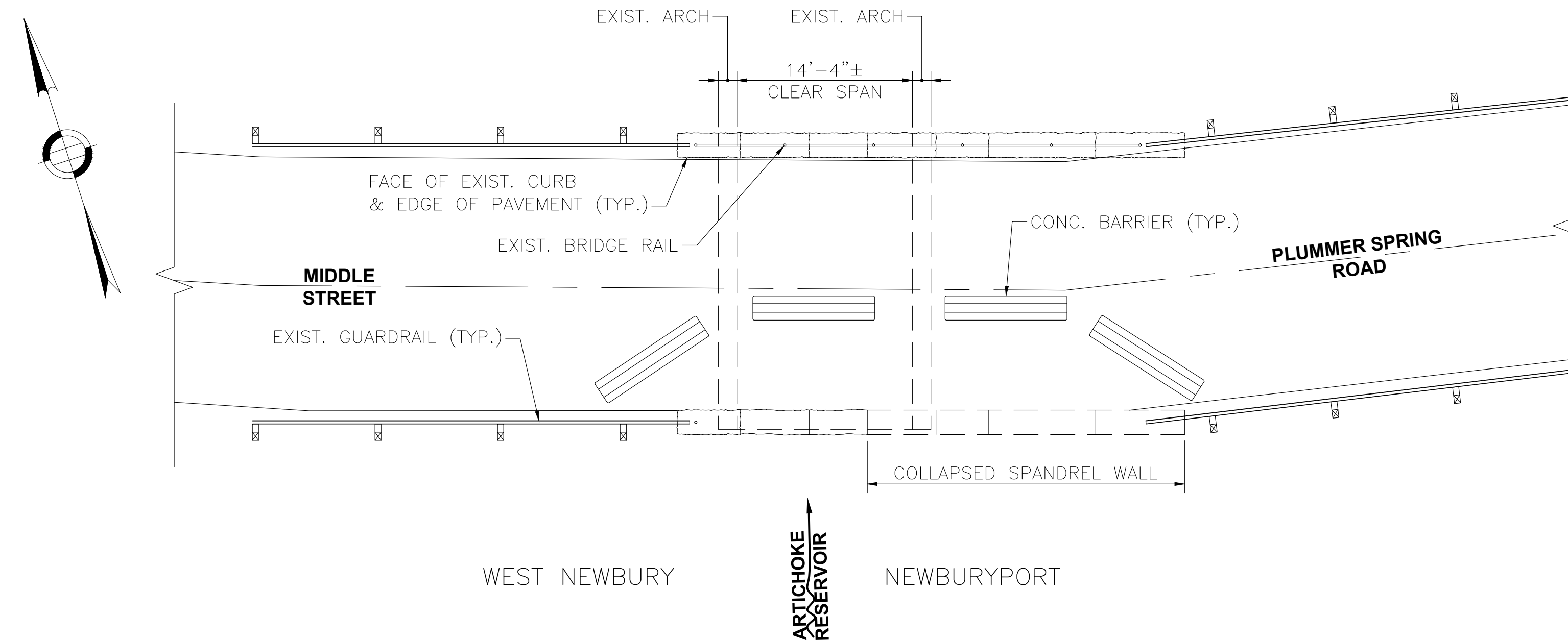
**NEWBURYPORT = WEST NEWBURY
PLUMMER SPRING ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	25	42
PROJECT FILE NO.		N/A	

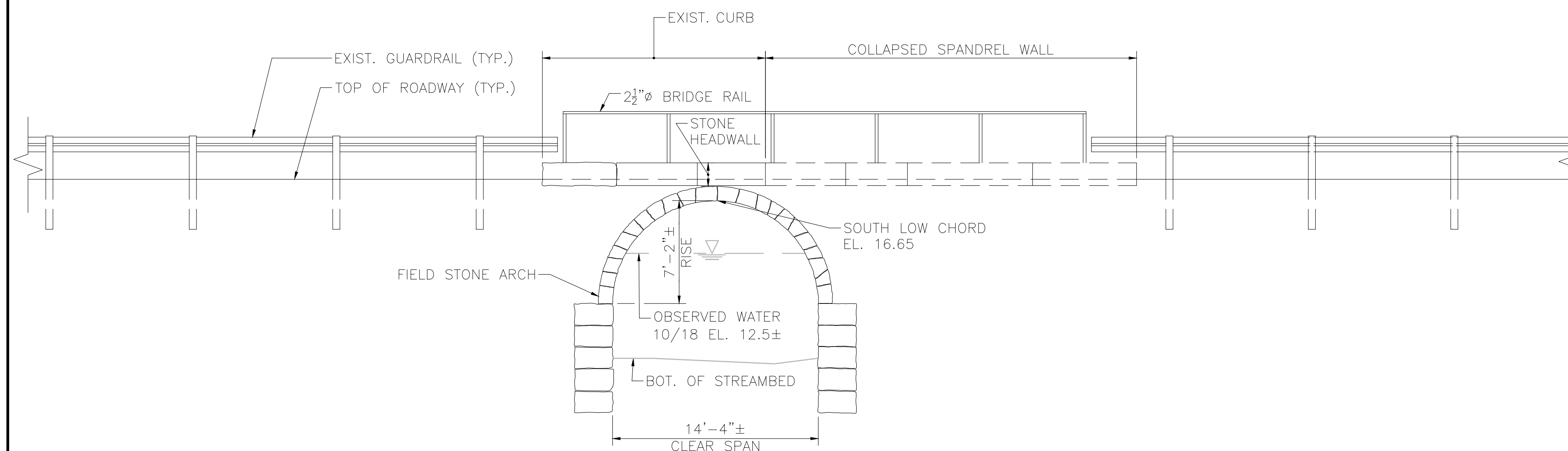
EXISTING CONDITIONS

NOTES:

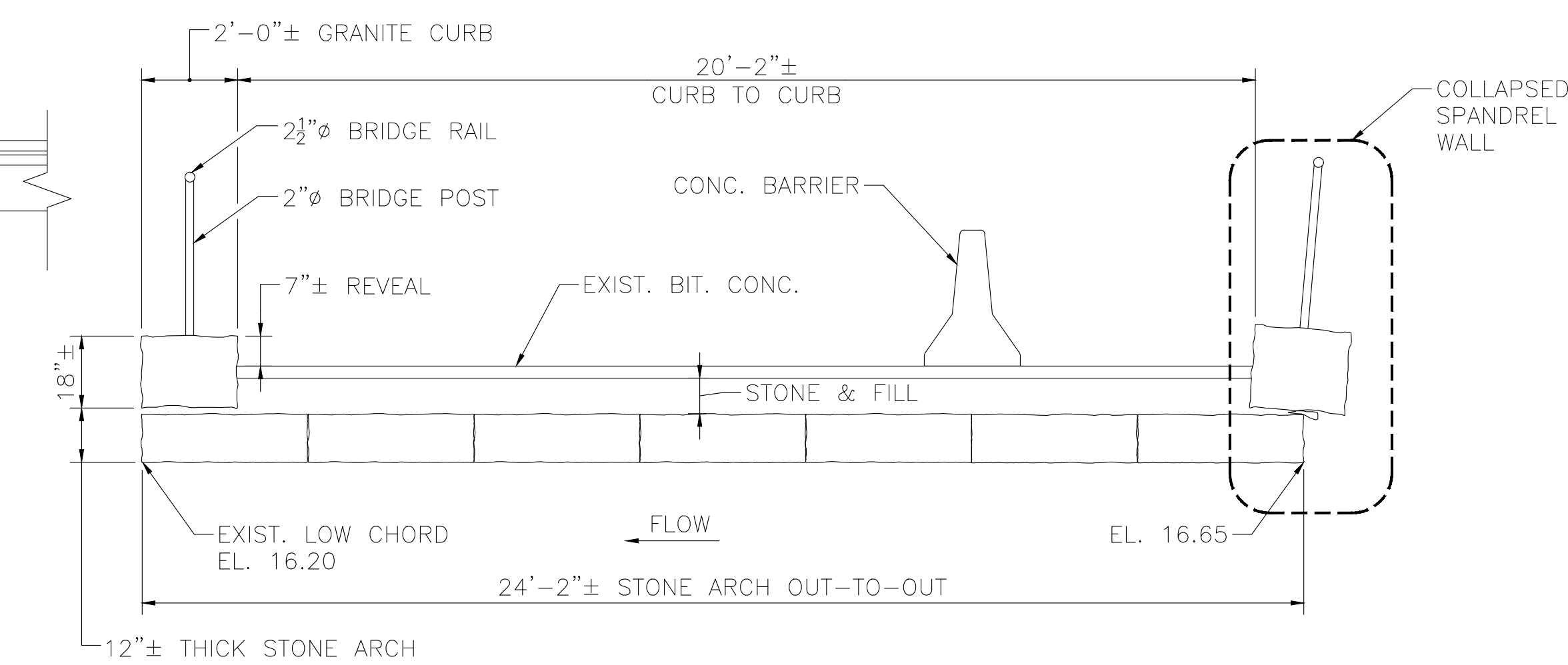
1. THE ENTIRE EXISTING BRIDGE AND SUBSTRUCTURE WILL BE DEMOLISHED INCLUDING ALL WINGWALLS, SPANDREL WALLS, ARCH AND FOOTINGS ETC.
2. SKETCHES WERE BASED OFF LIMITED EXPLORATORY INVESTIGATION AND ARE CONCEPTUAL ONLY. THE CONTRACTOR SHALL DETERMINE AND ESTABLISH ALL DIMENSIONS AND DETAILS NECESSARY FOR COMPLETION OF ALL WORK BY FIELD MEASUREMENTS AND SURVEY. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ADEQUACY AND ACCURACY THEREOF, AND SHALL NOT ORDER ANY MATERIAL OR COMMENCE ANY FABRICATION UNTIL HE/SHE HAS MADE THE REQUIRED MEASUREMENTS AND THE EXTENT OF THE PROPOSED WORK HAS BEEN APPROVED BY THE ENGINEER.
3. ALL DEMOLITION ACTIVITIES SHALL OCCUR IN THE DRY.
4. CONTRACTOR SHALL SUBMIT A CONTROL OF WATER, TEMPORARY PROTECTIVE SHIELDING, DEMOLITION PLAN AND PROCEDURE BEFORE THE START OF DEMOLITION.
5. THE CONTRACTOR SHALL DISPOSE OF ANY DEMOLITION DEBRIS, CONSTRUCTION DEBRIS, WOOD WASTES, CONTAMINATED SOILS, HAZARDOUS MATERIALS AND OTHER MATERIALS OR SPECIAL WASTES IN STRICT ACCORDANCE WITH APPLICABLE LAWS AND REGULATIONS.
6. THE CONTRACTOR MUST COORDINATE ALL WORK WITH THE CITY OF NEWBURYPORT, THE WATER DEPARTMENT, THE TOWN OF WEST NEWBURY, THE ENGINEER AND ANY EFFECTED ADJACENTS. WORK SHALL NOT PROCEED WITHOUT WRITTEN APPROVAL FROM THE CITY OF NEWBURYPORT AND THE TOWN OF WEST NEWBURY.



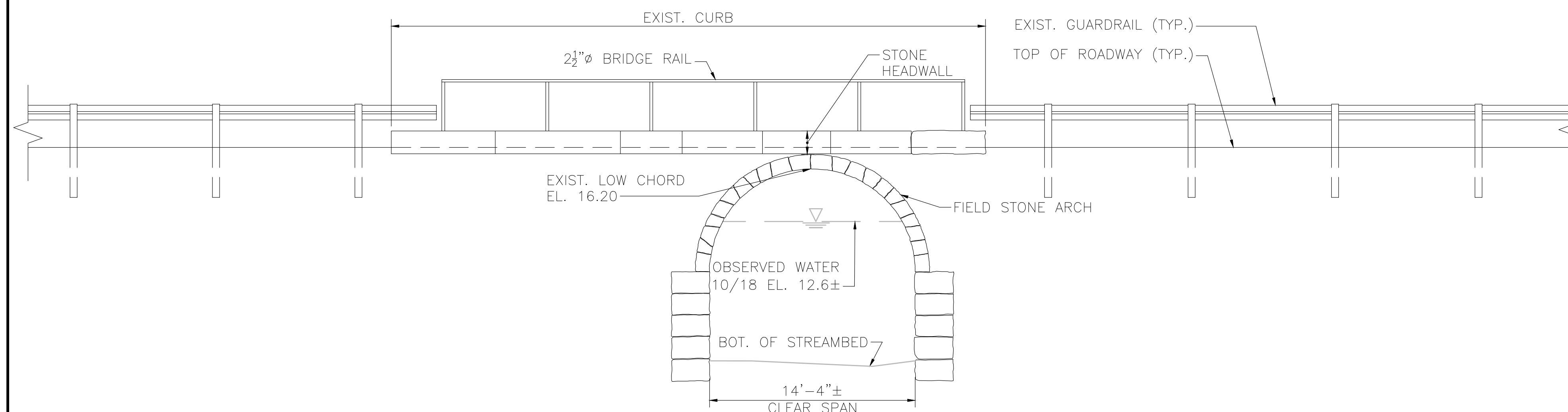
EXISTING PLAN
SCALE: 1/8" = 1'-0"



EXISTING SOUTH ELEVATION
SCALE: 3/16" = 1'-0"



EXISTING TRANSVERSE SECTION
SCALE: 3/8" = 1'-0"



EXISTING NORTH ELEVATION
SCALE: 3/16" = 1'-0"

COMMONWEALTH OF MASSACHUSETTS
MassDOT, Highway Division
**APPROVED UNDER PROVISIONS OF
MASS. GEN. LAWS CH 85 S 35**

[Signature] 3/17/2023
STATE BRIDGE ENGINEER DATE

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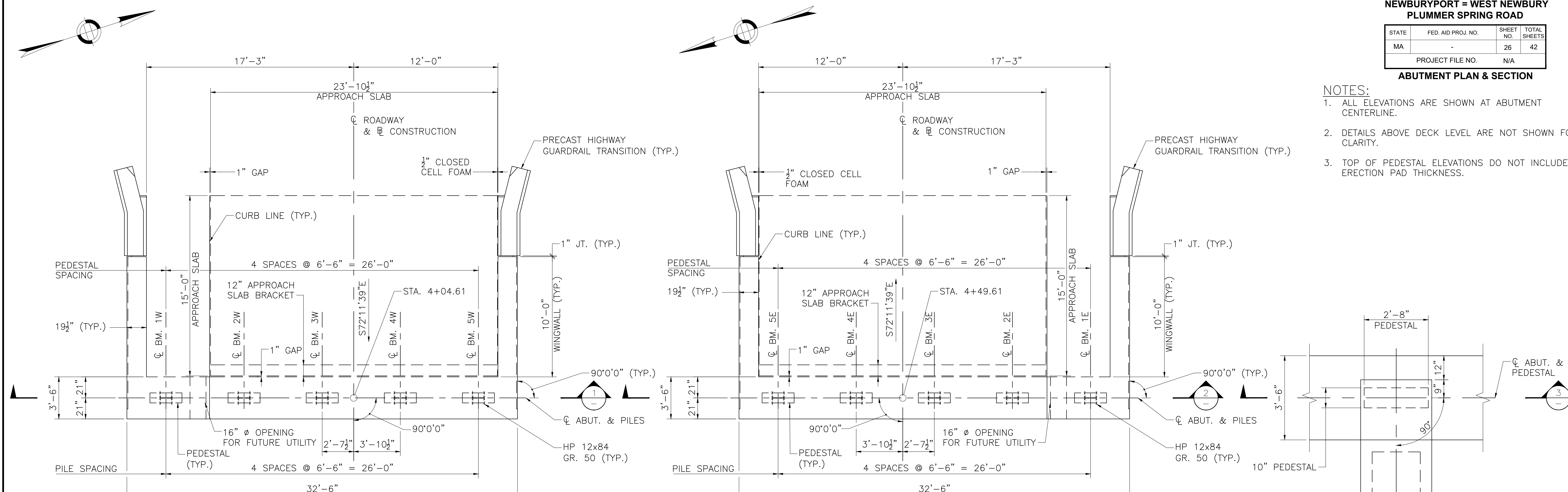
**NEWBURYPORT = WEST NEWBURY
PLUMMER SPRING ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	26	42
PROJECT FILE NO.		N/A	

ABUTMENT PLAN & SECTION

NOTES:

- ALL ELEVATIONS ARE SHOWN AT ABUTMENT CENTERLINE.
- DETAILS ABOVE DECK LEVEL ARE NOT SHOWN FOR CLARITY.
- TOP OF PEDESTAL ELEVATIONS DO NOT INCLUDE ERECTION PAD THICKNESS.

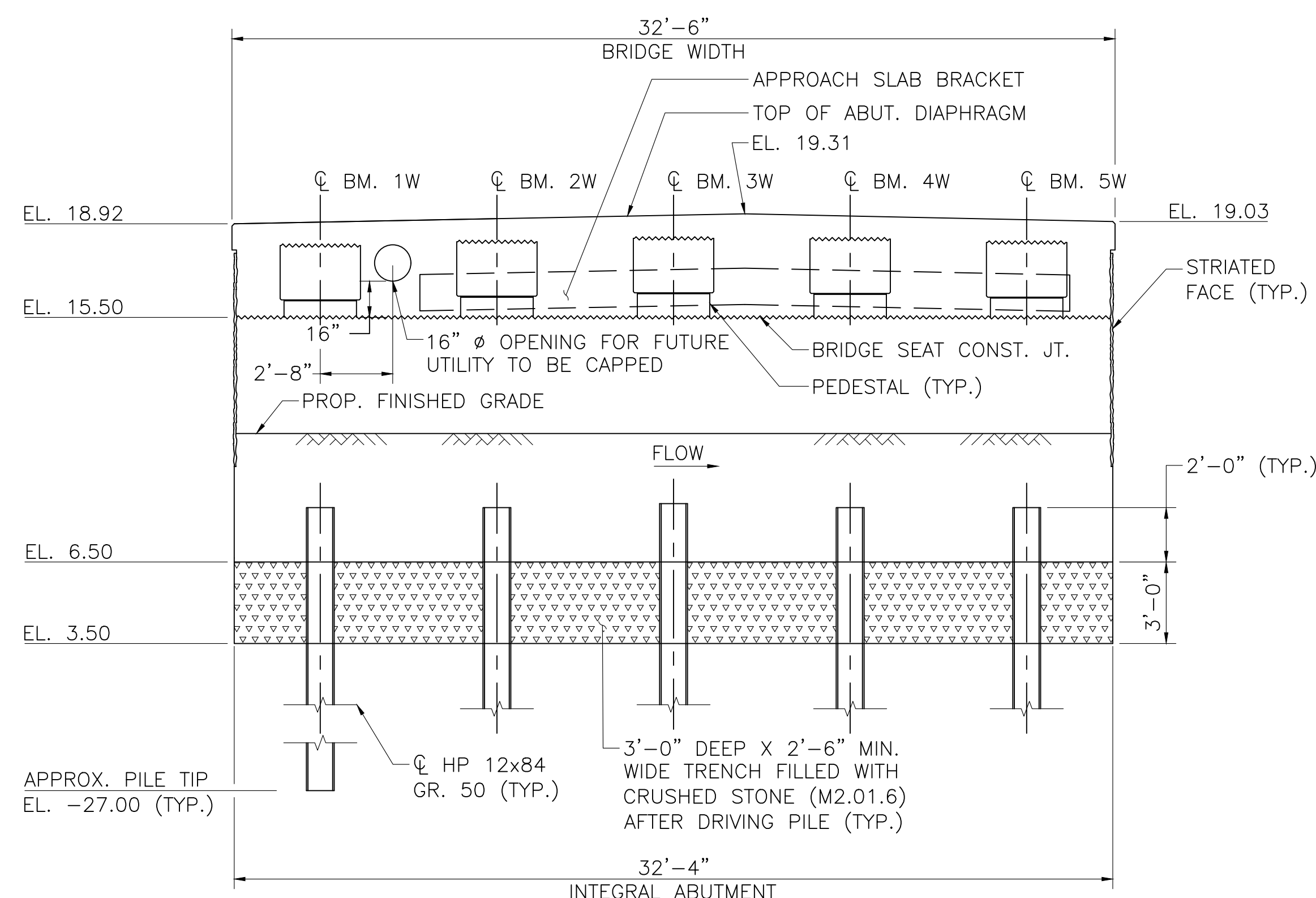


NOTE:
BEAMS NOT SHOWN FOR CLARITY.
WEST ABUTMENT PLAN
SCALE: 1/4" = 1'-0"

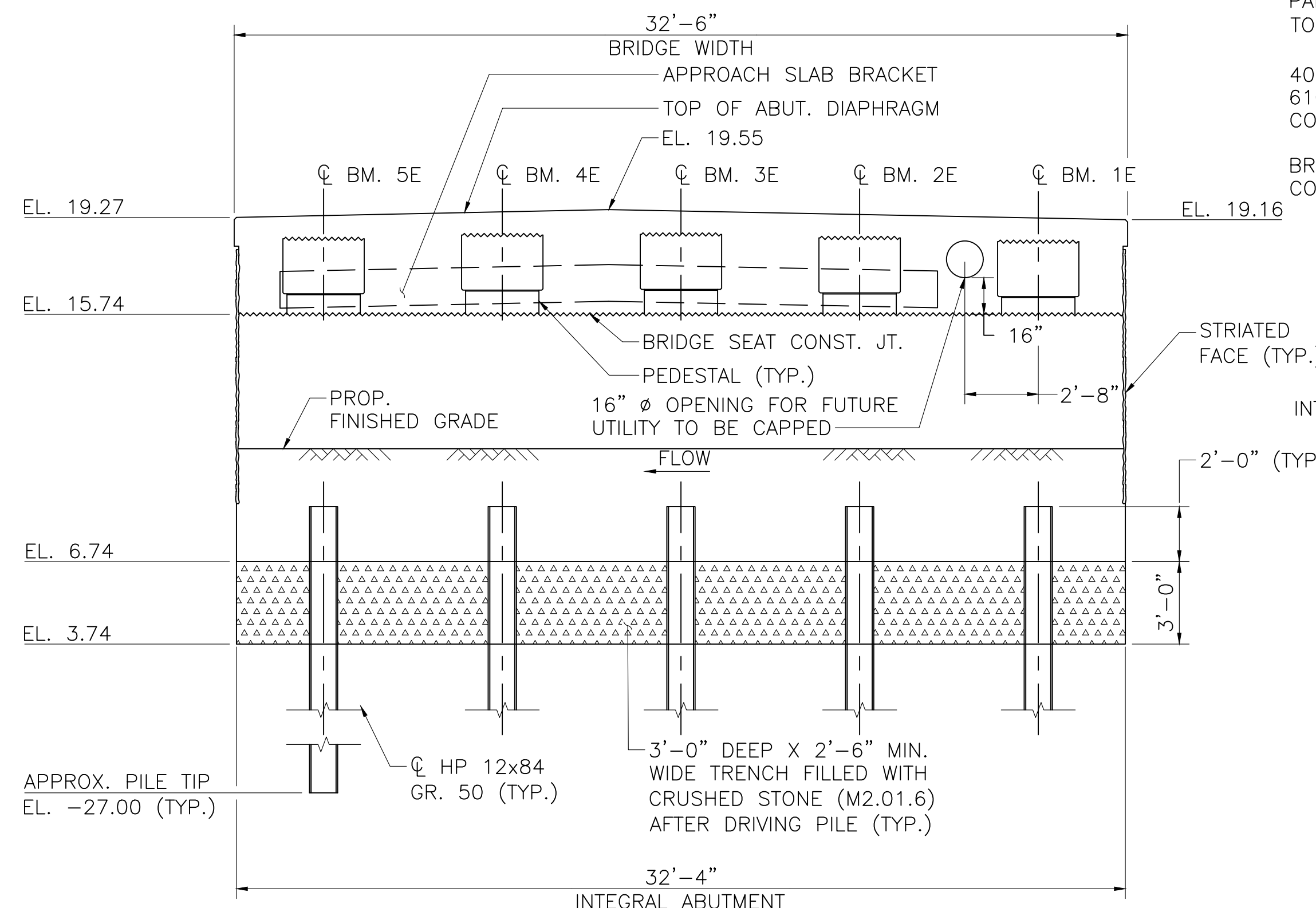
TOP OF PEDESTAL ELEVATIONS			
BM. #1W	16.11	BM. #1E	16.35
BM. #2W	16.24	BM. #2E	16.48
BM. #3W	16.37	BM. #3E	16.61
BM. #4W	16.35	BM. #4E	16.58
BM. #5W	16.21	BM. #5E	16.45

NOTE:
BEAMS NOT SHOWN FOR CLARITY.
EAST ABUTMENT PLAN
SCALE: 1/4" = 1'-0"

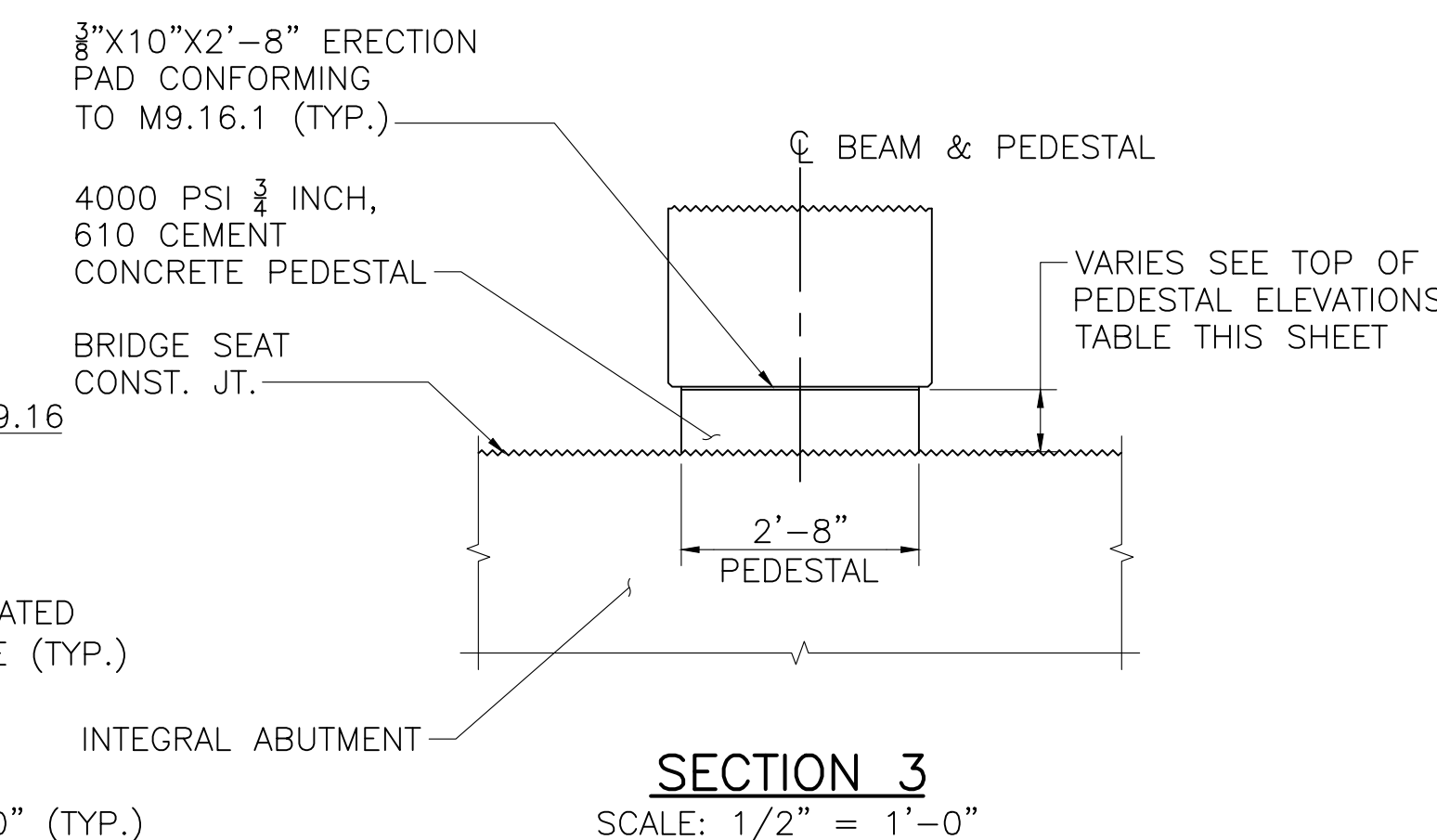
PEDESTAL PLAN
SCALE: 1/2" = 1'-0"



SECTION 1 - WEST ABUTMENT
SCALE: 1/4" = 1'-0"



SECTION 2 - EAST ABUTMENT
SCALE: 1/4" = 1'-0"



SECTION 3
SCALE: 1/2" = 1'-0"

COMMONWEALTH OF MASSACHUSETTS
MassDOT, Highway Division
**APPROVED UNDER PROVISIONS OF
MASS. GEN. LAWS CH 85 S 35**

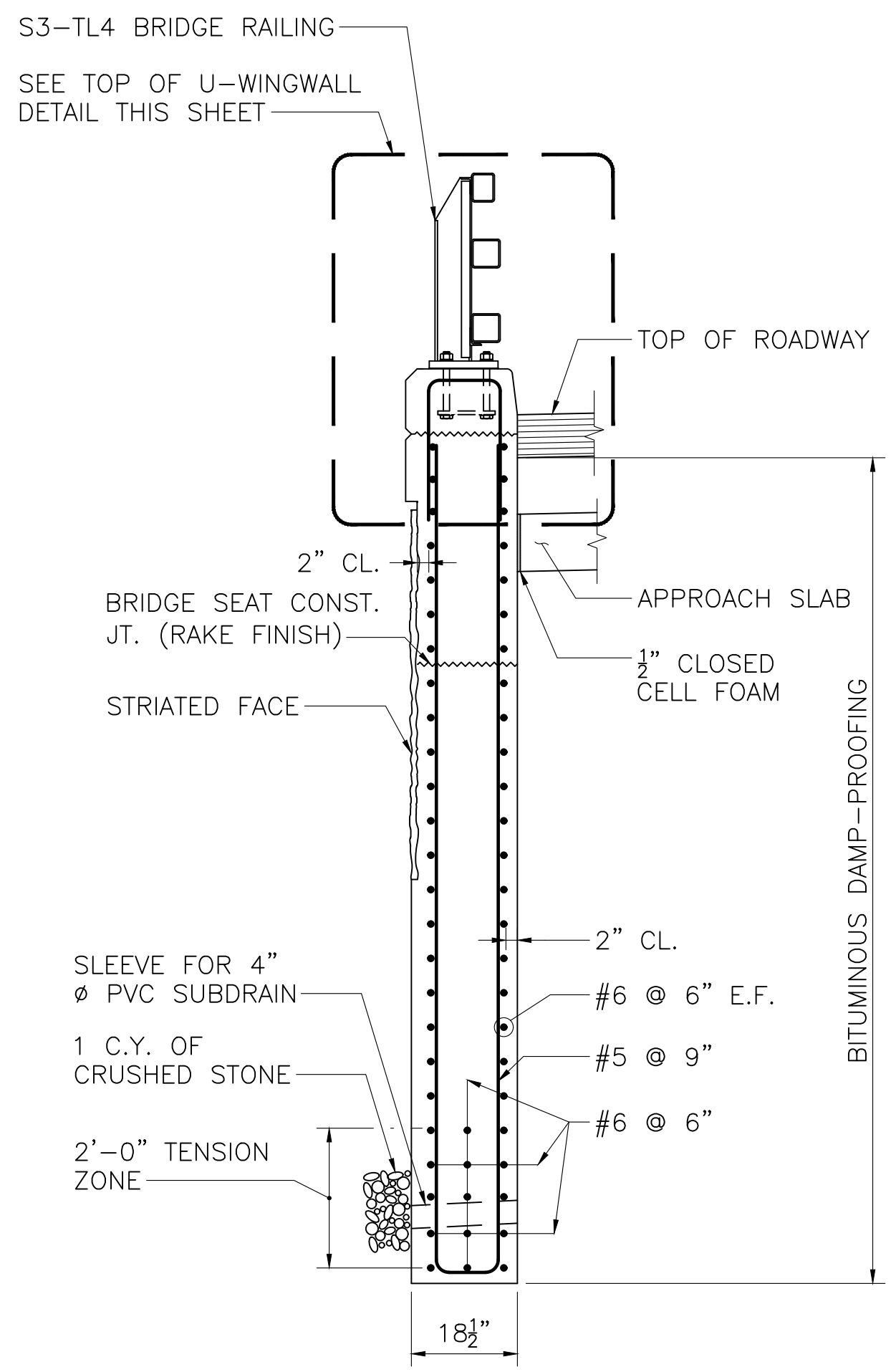
[Signature] 3/17/2023
STATE BRIDGE ENGINEER DATE

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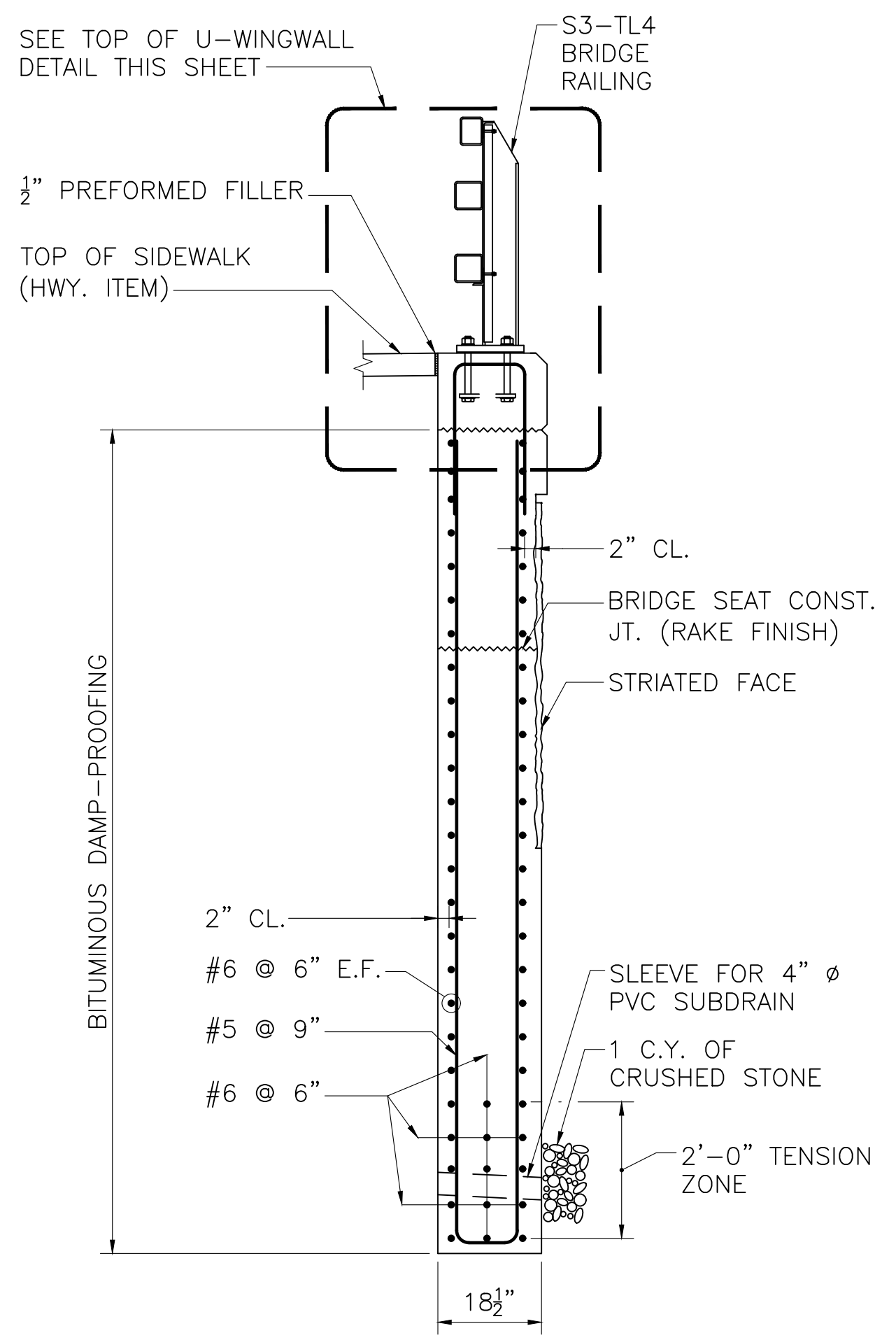
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PLUMMER SPRING ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	28	42
PROJECT FILE NO.		N/A	

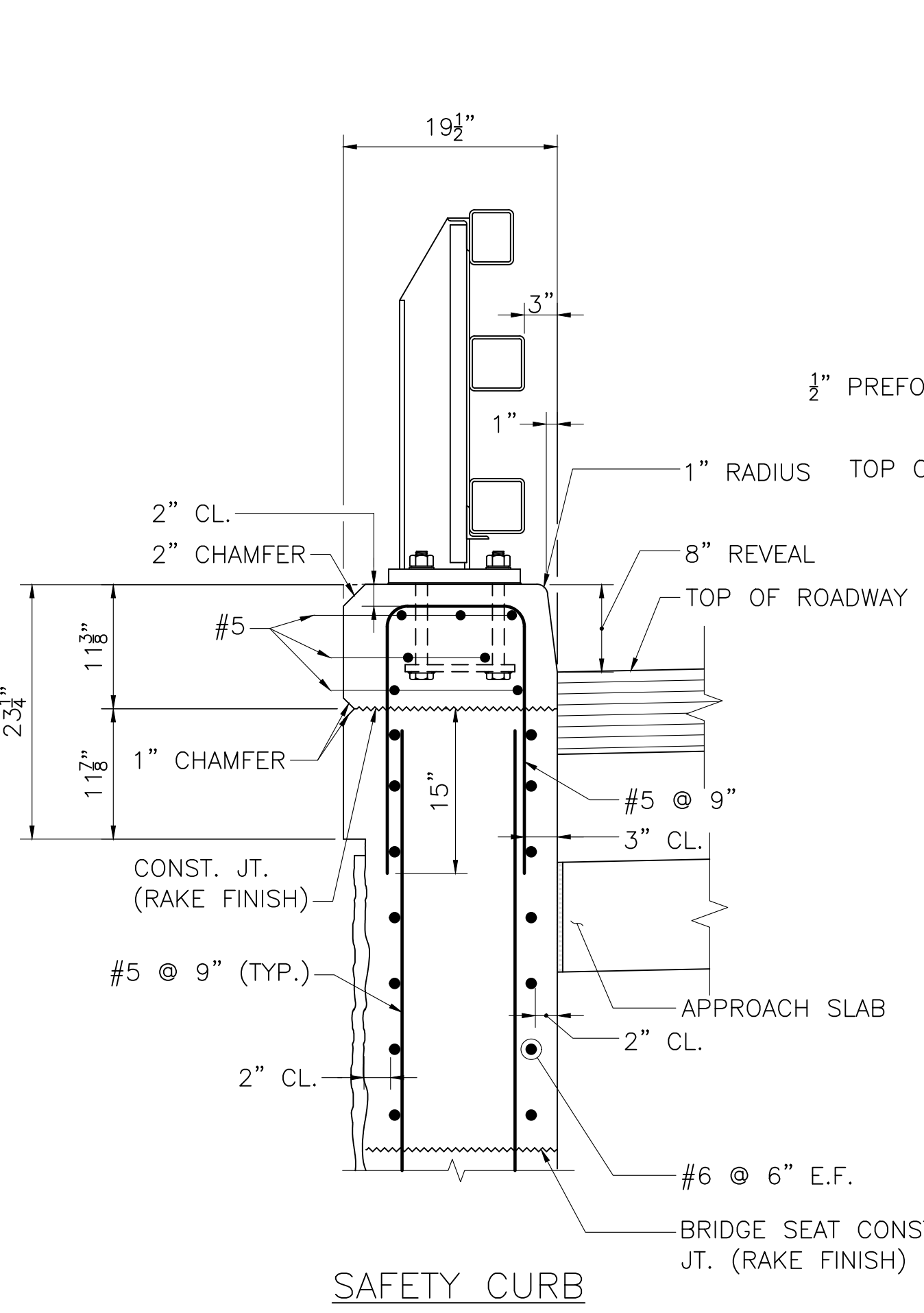
WINGWALL & STRIATION DETAILS



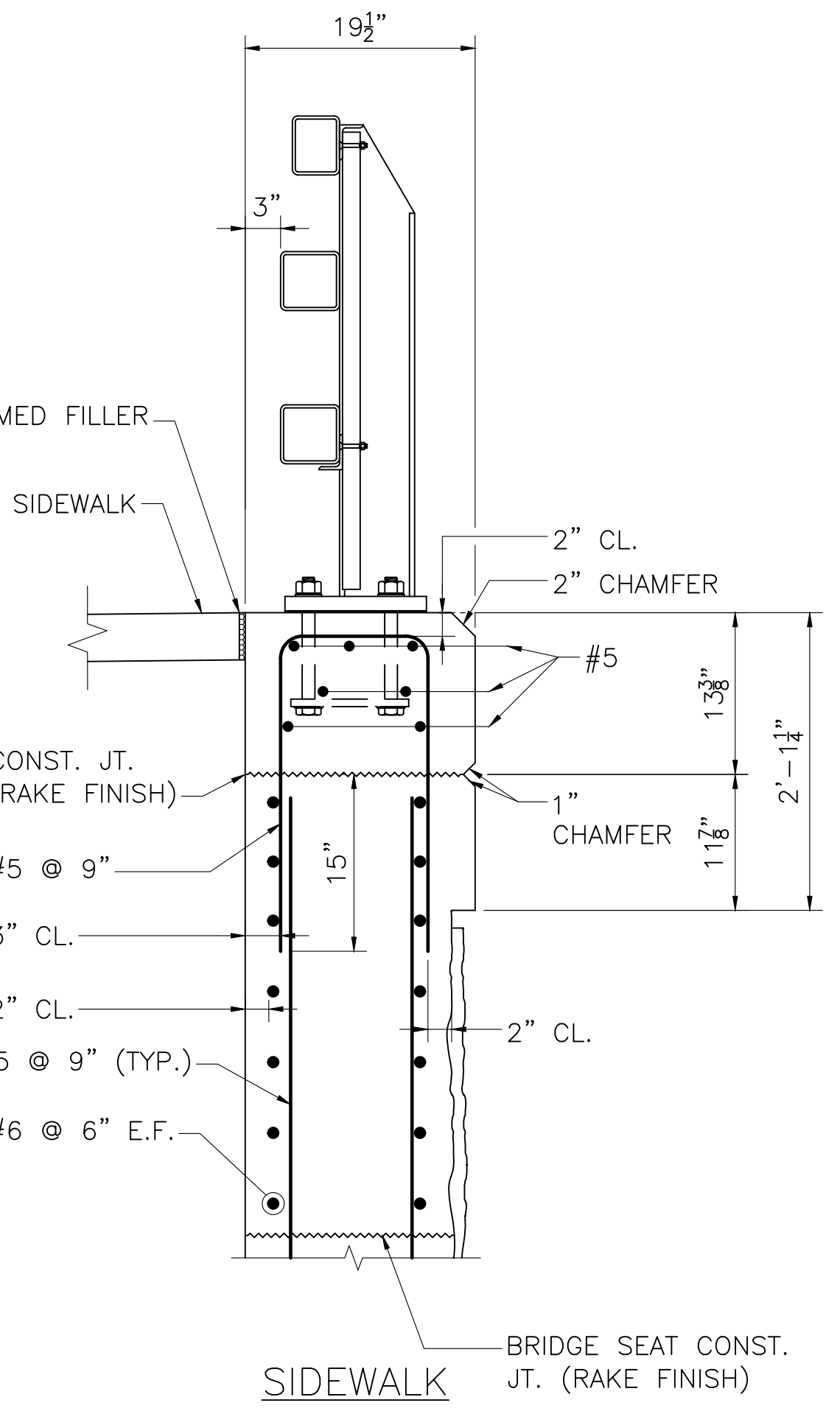
SECTION 4 - NORTH WINGWALL
SCALE: 1/2" = 1'-0"



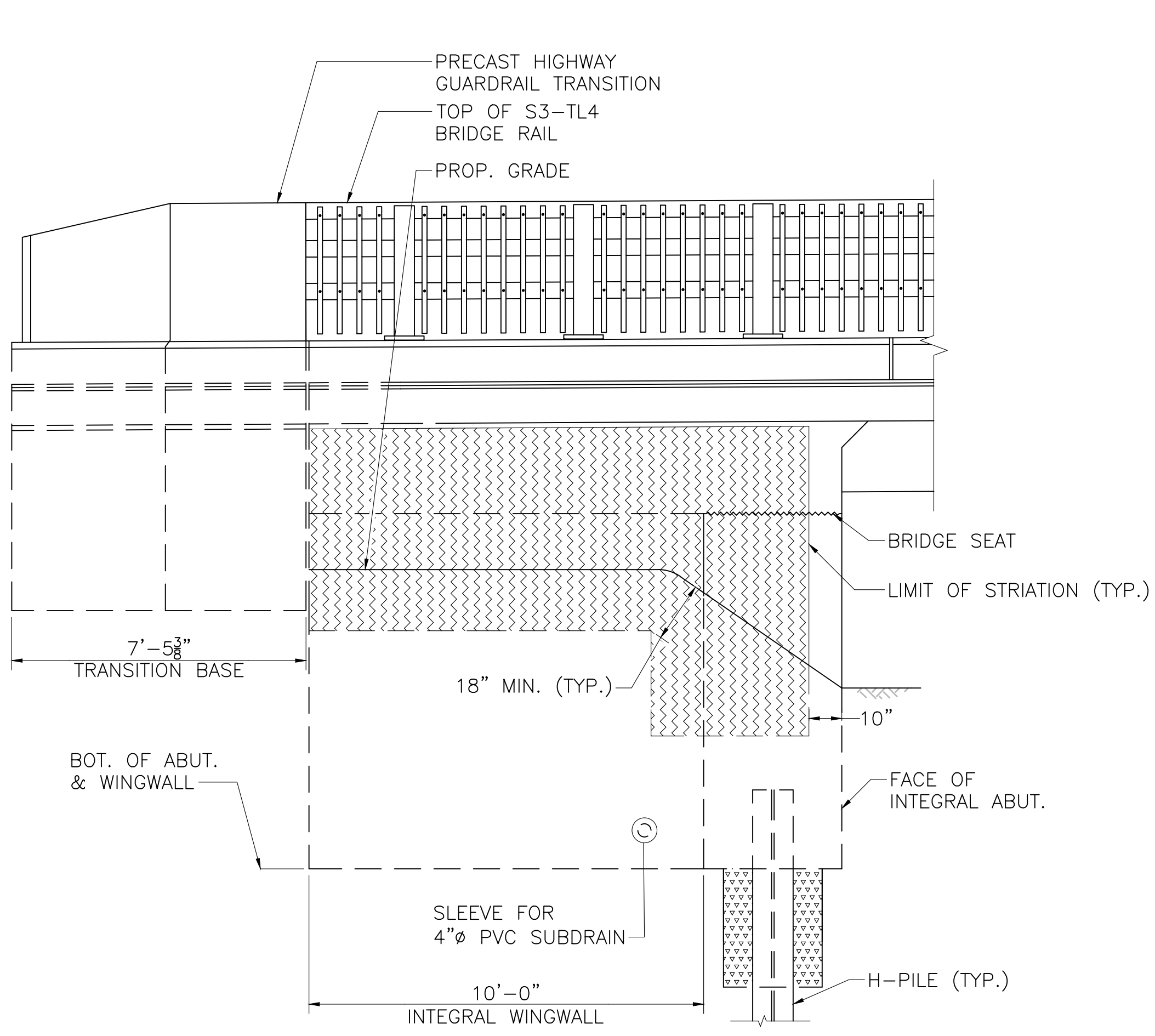
SECTION 5 - SOUTH WINGWALL
SCALE: 1/2" = 1'-0"



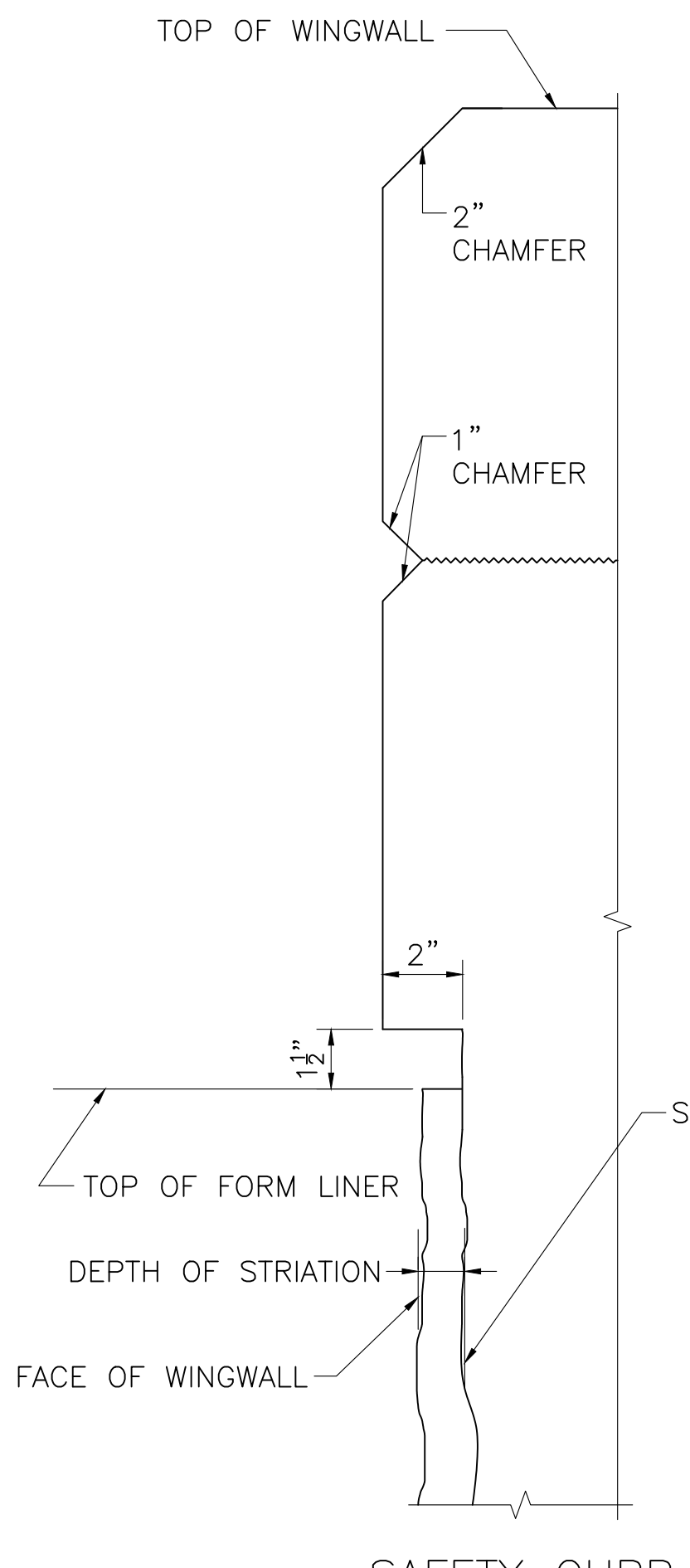
TOP OF U-WINGWALL
SCALE: 1" = 1'-0"



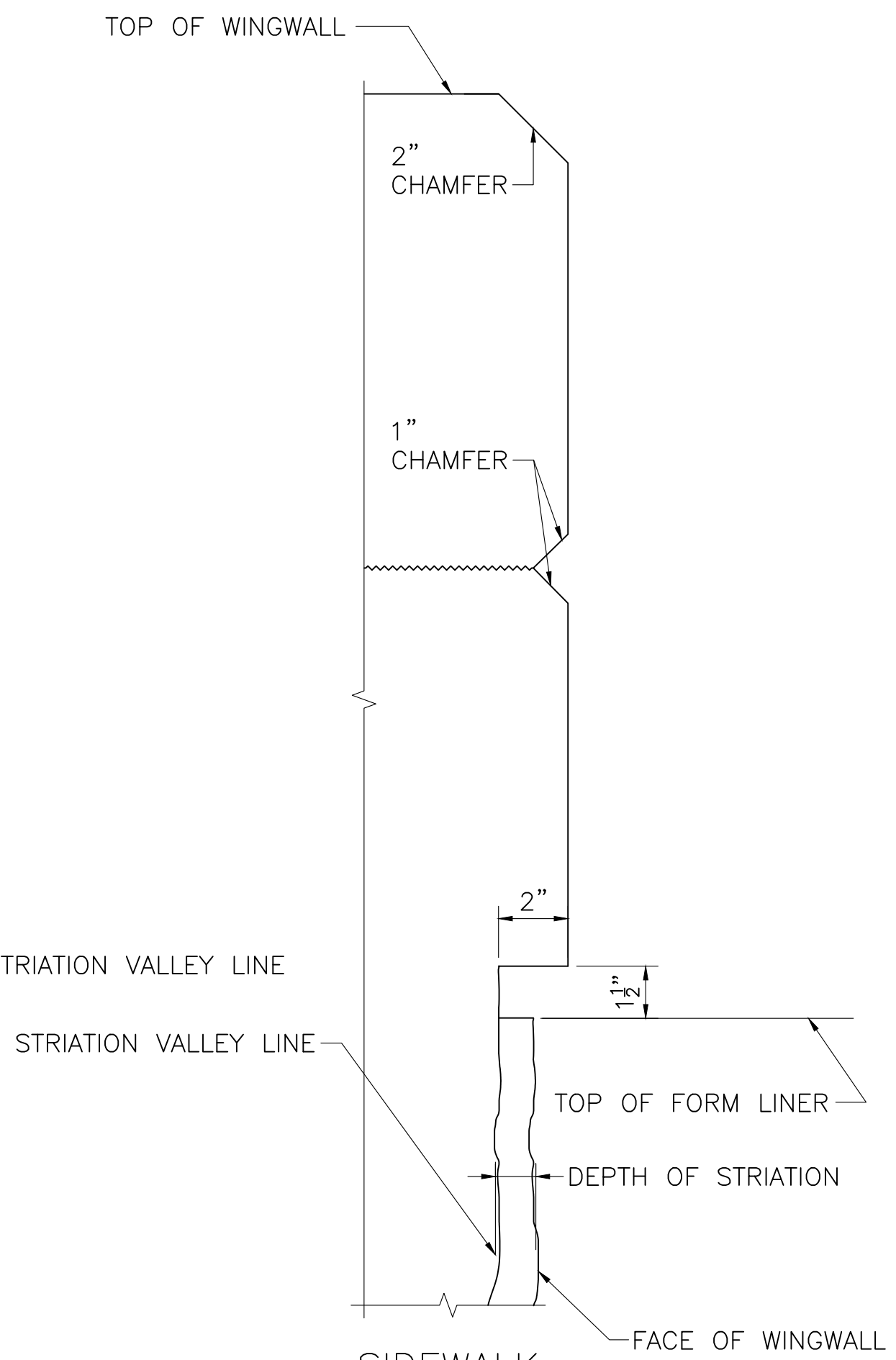
SIDEWALK



STRIATION ELEVATION
SCALE: 3/8" = 1'-0"

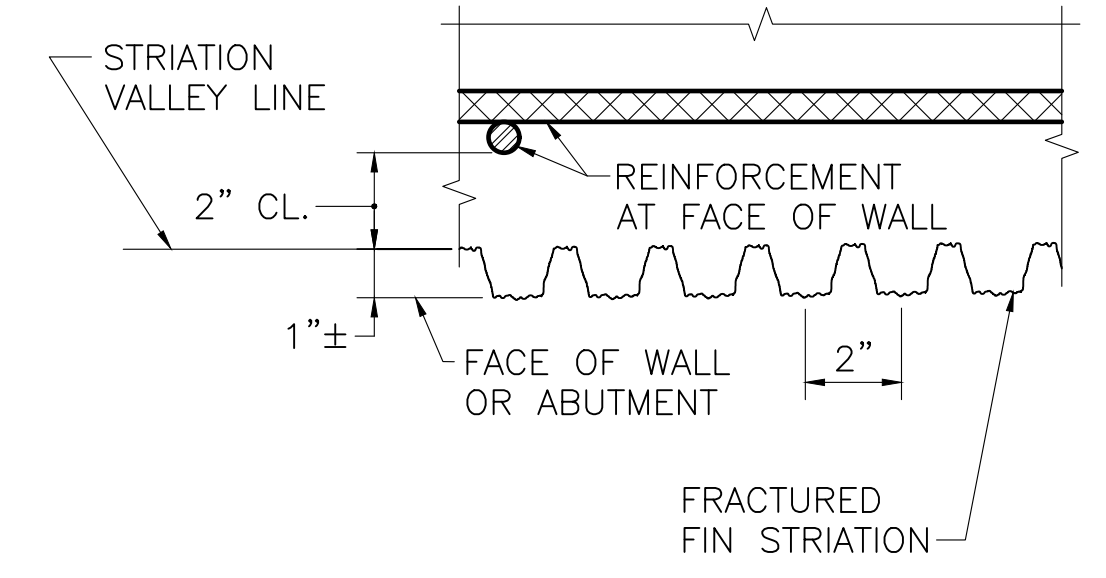


SAFETY CURB



SIDEWALK

STRIATION DETAIL AT TOP OF WINGWALL
SCALE: 3" = 1'-0"



STRIATION NOTE:
THE CONTRACTOR SHALL MAKE SURE THAT THE STRIATION FINS ARE PLUMB AND LINED UP VERTICALLY FROM PANEL TO PANEL FOR THE FULL HEIGHT OF THE WALL.

TYPICAL STRIATION DETAIL
SCALE: 3" = 1'-0"

COMMONWEALTH OF MASSACHUSETTS
MassDOT, Highway Division
**APPROVED UNDER PROVISIONS OF
MASS. GEN. LAWS CH 85 S 35**

[Signature] 3/17/2023
STATE BRIDGE ENGINEER DATE

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

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 Printed on: Wednesday, March 15, 2023 - 10:26am by: m0000001

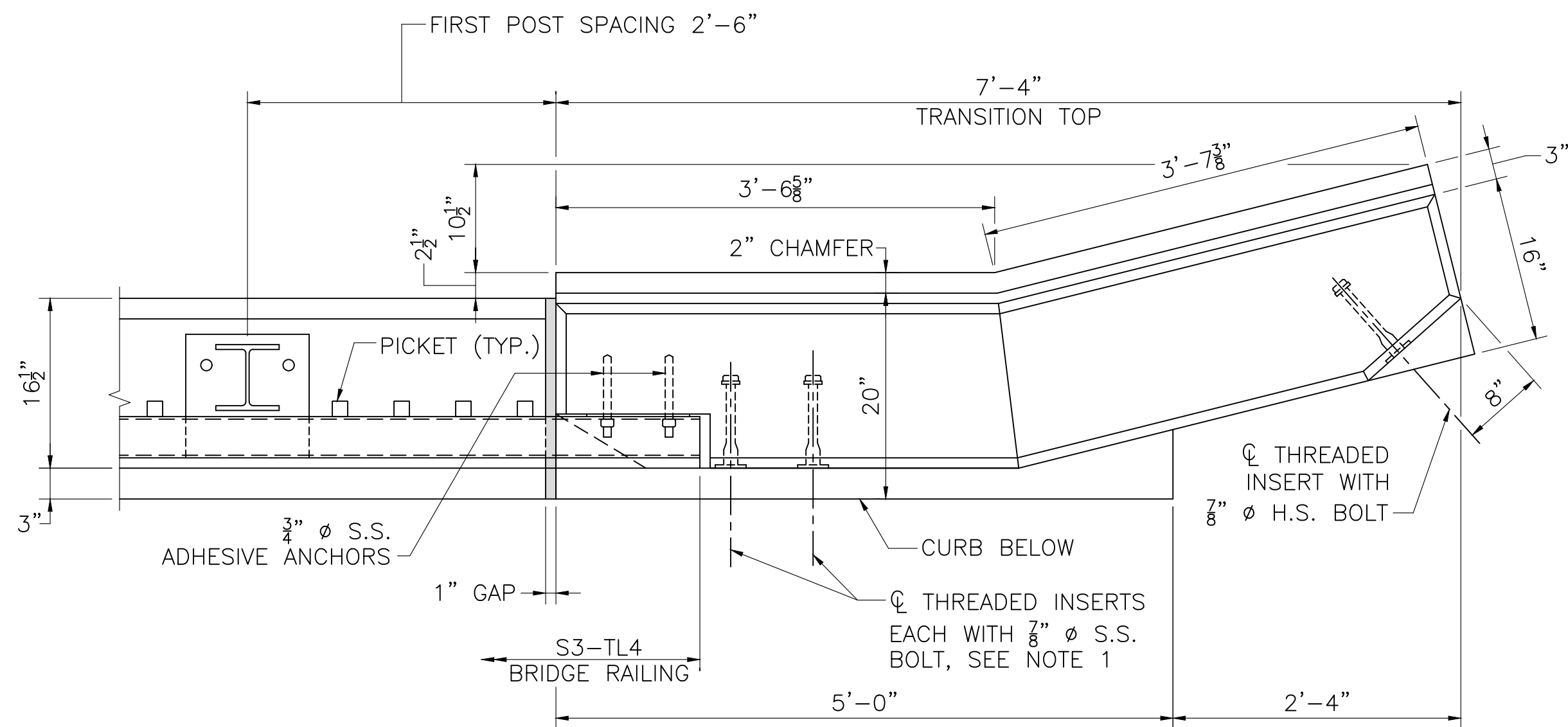
2839500_BRE 8-16(N11007_W20001)DWG Plotted on: 15-Mar-2023 10:26 AM CHAPTER 85 REVIEW 06-24-2021

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	35	42
PROJECT FILE NO.		N/A	

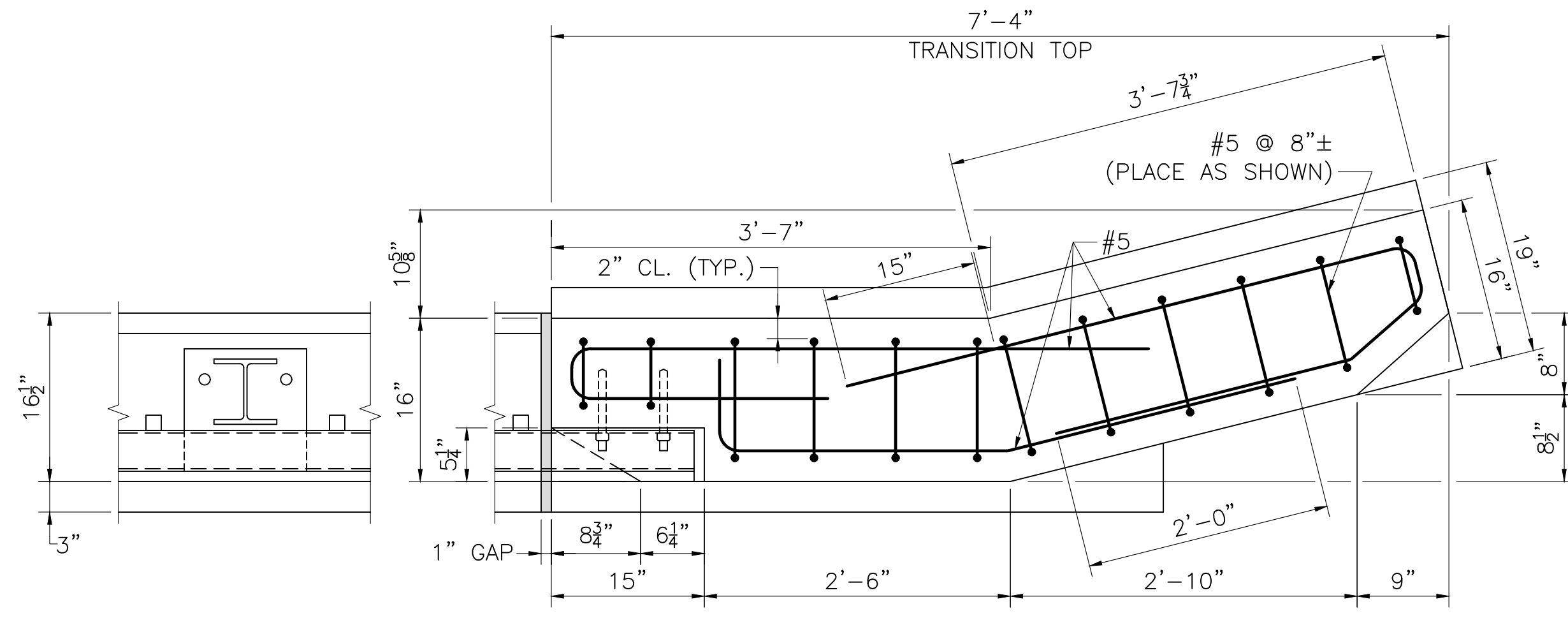
**HIGHWAY GUARDRAIL
TRANSITION S3-TL4 (1 OF 2)**

2695600_BR17-20(11007_W20001)DWG Potted on 15-Mar-2023 10:26 AM

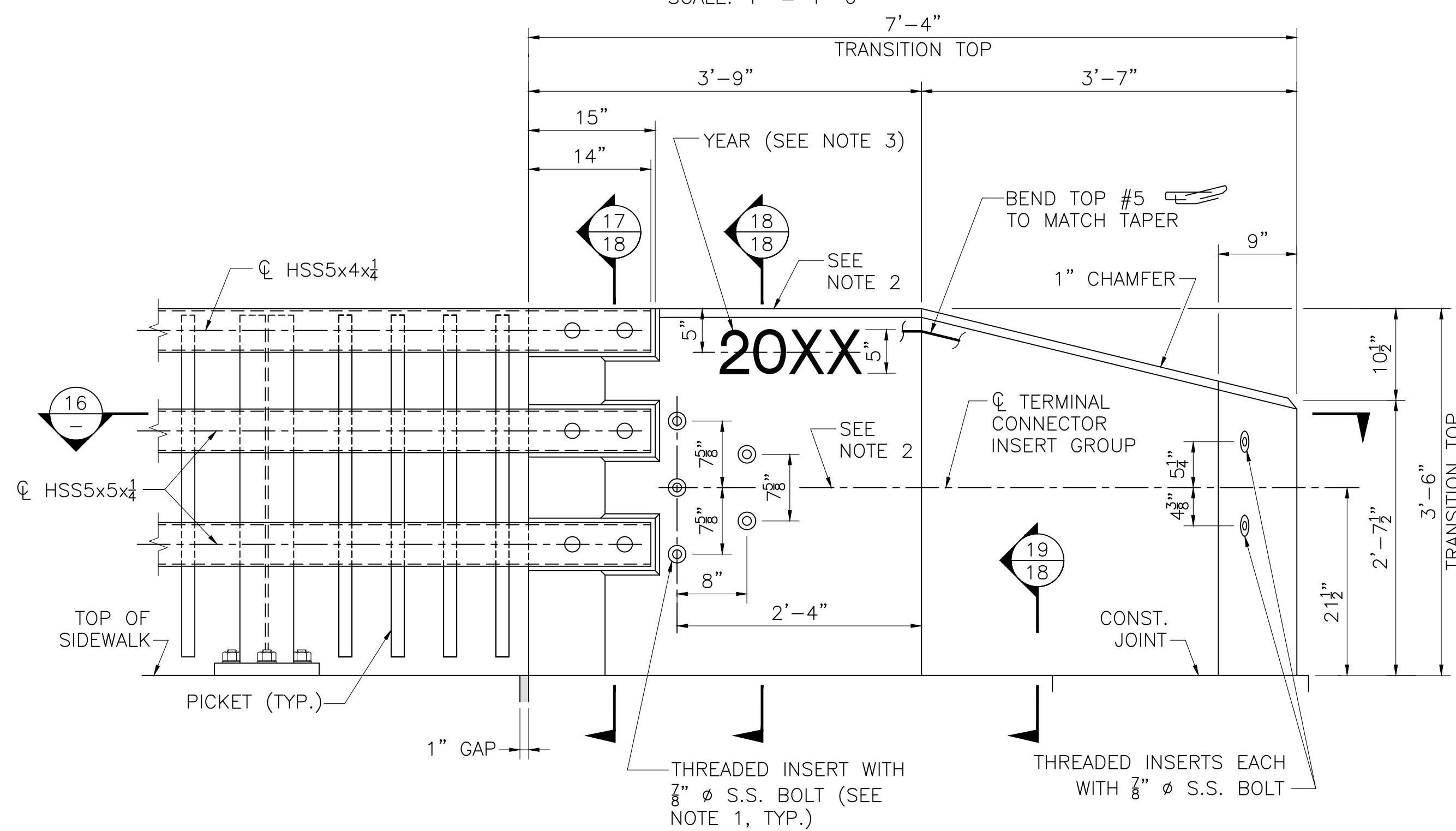
CHAPTER 85 REVIEW 06-24-2021



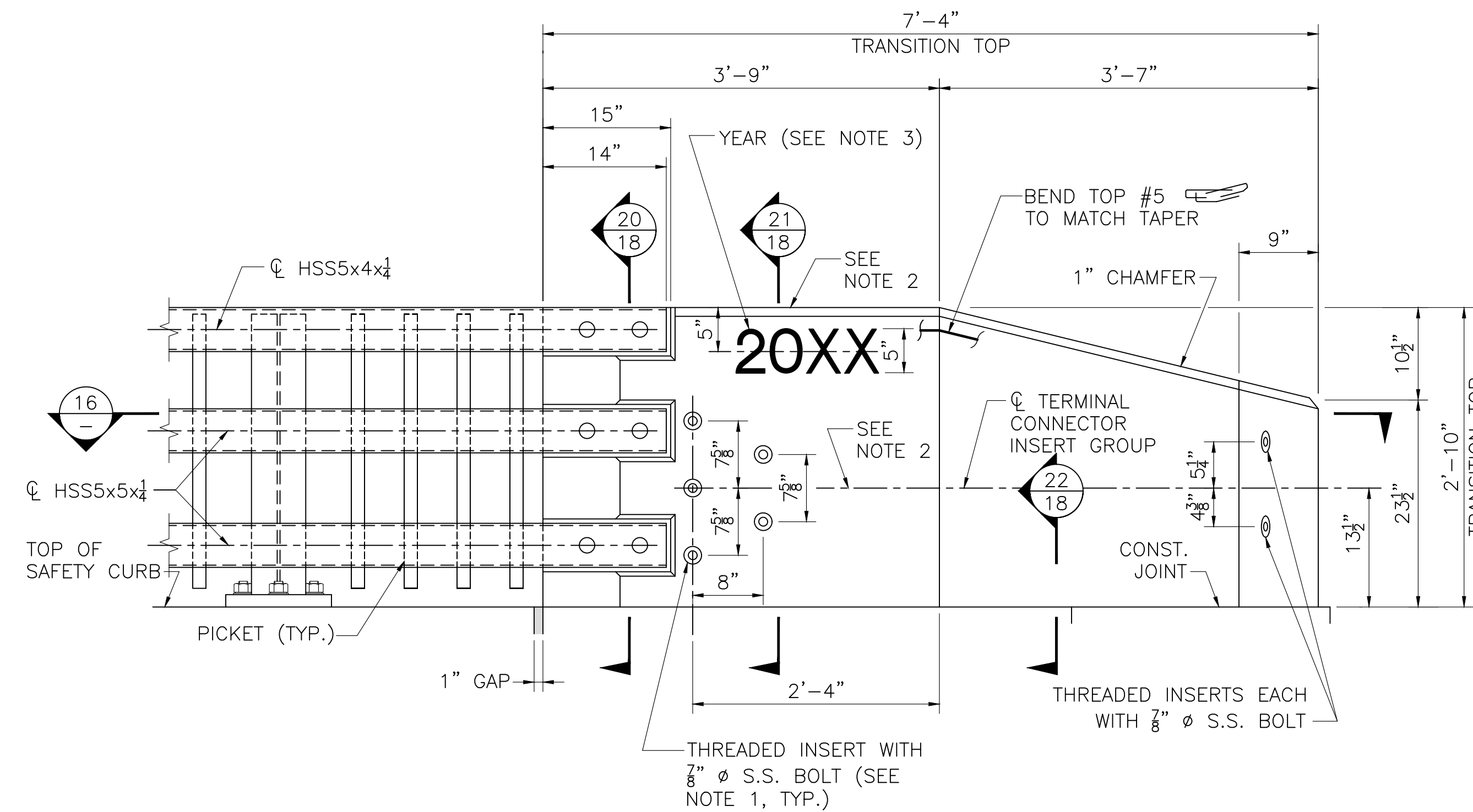
PLAN AT SAFETY CURB/SIDEWALK
SCALE: 1" = 1'-0"



SECTION 16
SCALE: 1" = 1'-0"



ELEVATION AT SIDEWALK
SCALE: 1" = 1'-0"



ELEVATION AT SAFETY CURB
SCALE: 1" = 1'-0"

NOTES:

1. THREADED INSERTS SHALL BE PREQUALIFIED BY THE MANUFACTURER AS BEING CAPABLE OF DEVELOPING A NOMINAL SHEAR RESISTANCE OF 20 KIPS PER $\frac{7}{8}$ " ϕ S.S. BOLT. S.S. BOLTS SHALL BE $\frac{7}{8}$ " ϕ x $1\frac{1}{2}$ " LONG FULLY THREADED AISI TYPE 304N STAINLESS STEEL. INSERTS FOR $\frac{7}{8}$ " S.S. BOLTS SHALL BE GALVANIZED AND CAST INTO THE TRANSITION.
2. FOR AN APPROACH GRADE UP TO 3%, THE TRANSITION MAY BE CAST SQUARE AND SET PLUMB WITH THE MINIMUM EMBEDMENT DEPTH SHOWN. THE TERMINAL CONNECTOR INSERT GROUP SHALL BE SQUARE TO THE POST.

FOR AN APPROACH GRADE IN EXCESS OF 3%, THE TRANSITION TOP AND THE TOP OF CURB SHALL FOLLOW THE APPROACH GRADE. THE HEIGHT OF THE TRANSITION TOP SHALL VARY PROVIDED THAT THE MINIMUM DIMENSIONS SHOWN ON THE CONSTRUCTION DRAWINGS ARE MET. THE BOTTOM OF THE TRANSITION BASE SHALL BE SET LEVEL WITH THE MINIMUM EMBEDMENT DEPTH SHOWN. THE TERMINAL CONNECTOR INSERT GROUP SHALL BE SLOPED TO FOLLOW THE APPROACH GRADE.
3. USE LATEST CONTRACT COMPLETION YEAR IN EFFECT WHEN THE FIRST GUARDRAIL TRANSITION IS CAST. SEE GENERAL NOTES FOR LOCATION WHERE DATE IS TO BE PLACED.
4. ALL CONCRETE FOR THE PRECAST HIGHWAY GUARDRAIL TRANSITION SHALL BE 5000 PSI, $\frac{3}{4}$ ", 685 HP CEMENT CONCRETE.
5. LIFTING DEVICES (NOT SHOWN), INCLUDING THEIR NUMBER AND LOCATION, SHALL BE DESIGNED AND DETAILED BY THE PRECASTER. THEY SHALL BE GALVANIZED AND SHALL BE PLACED AND RECESSED IN POCKETS TO PROVIDE $1\frac{1}{2}$ " CLEAR COVER TO THE FACE OF THE TRANSITION CONCRETE. THESE DEVICES SHALL BE CLEARLY SHOWN ON THE SHOP DRAWINGS ALONG WITH ALL SUPPORTING CALCULATIONS AND/OR CATALOG CUTS. ONCE THE PRECAST TRANSITION IS SET IN PLACE, THE LIFTING DEVICE POCKETS SHALL BE FILLED WITH A NON-SHRINK GROUT THAT MATCHES THE COLOR OF THE TRANSITION CONCRETE WHEN CURED AND THE FILLED POCKETS SHALL BE RUBBED WITH A CORUNDUM STONE TO BLEND OUT THE JOINTS.

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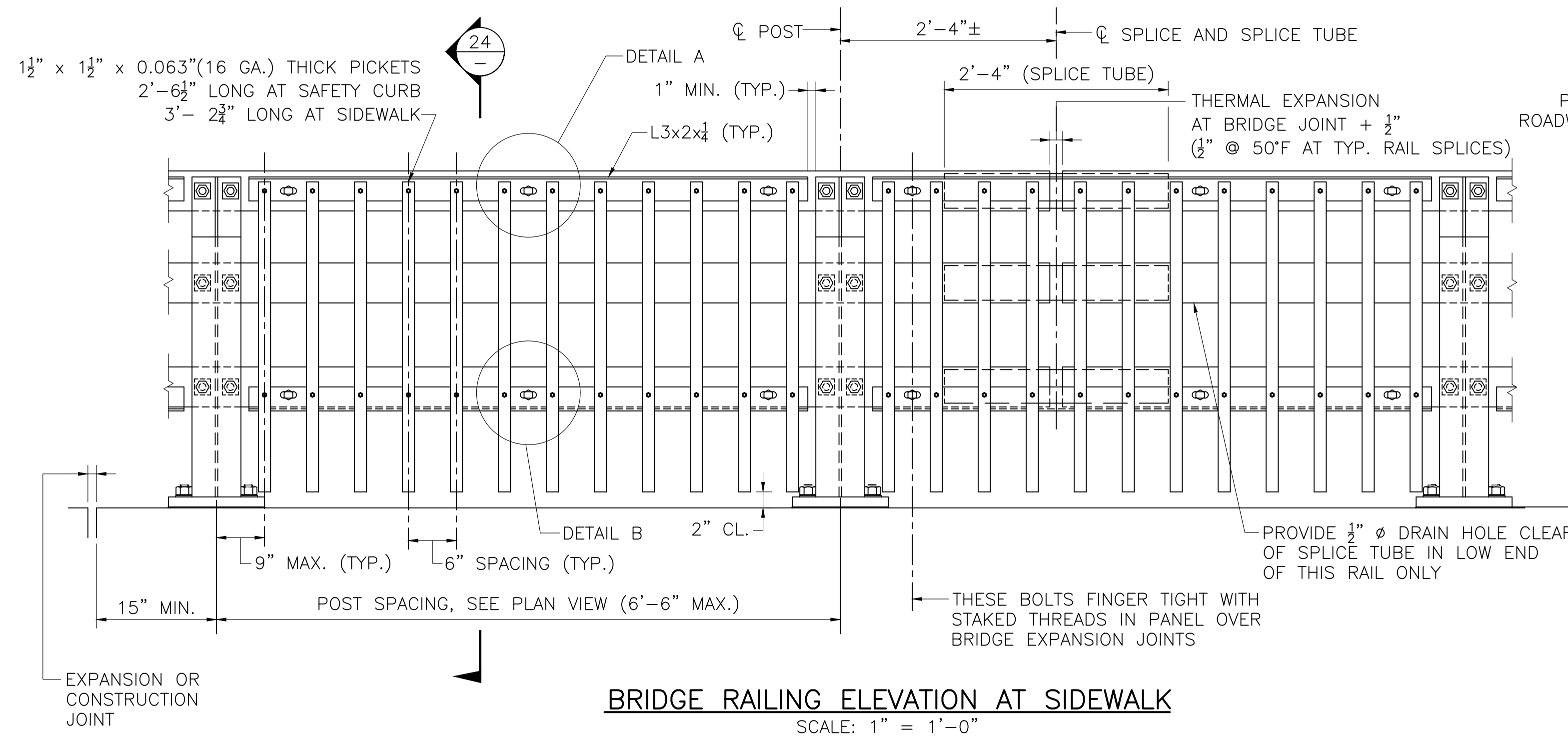
[Signature] 3/17/2023
STATE BRIDGE ENGINEER DATE

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

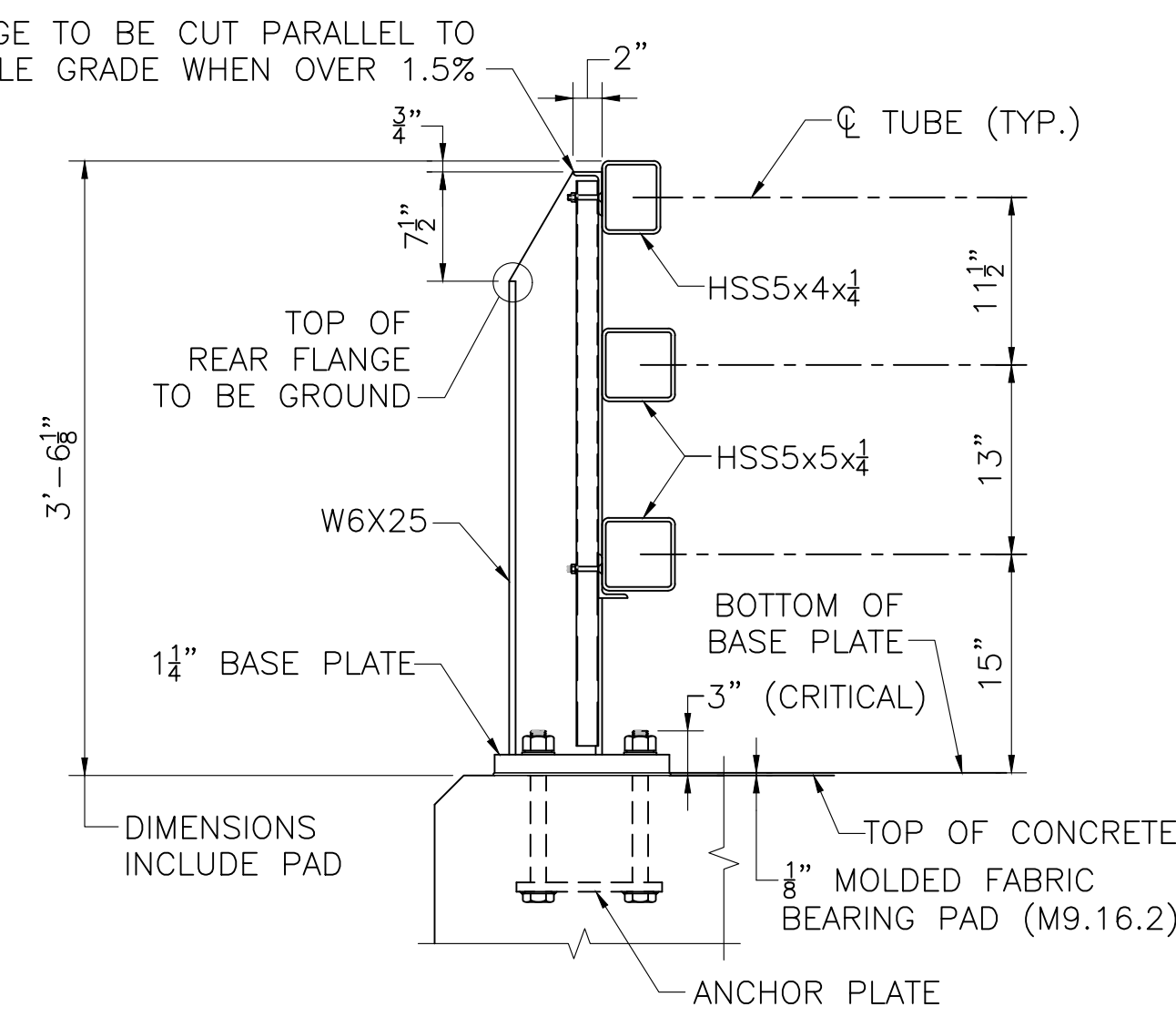
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Potted on: Wednesday, March 15, 2023 - 10:26am by mads0023

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	37	42
PROJECT FILE NO.		N/A	

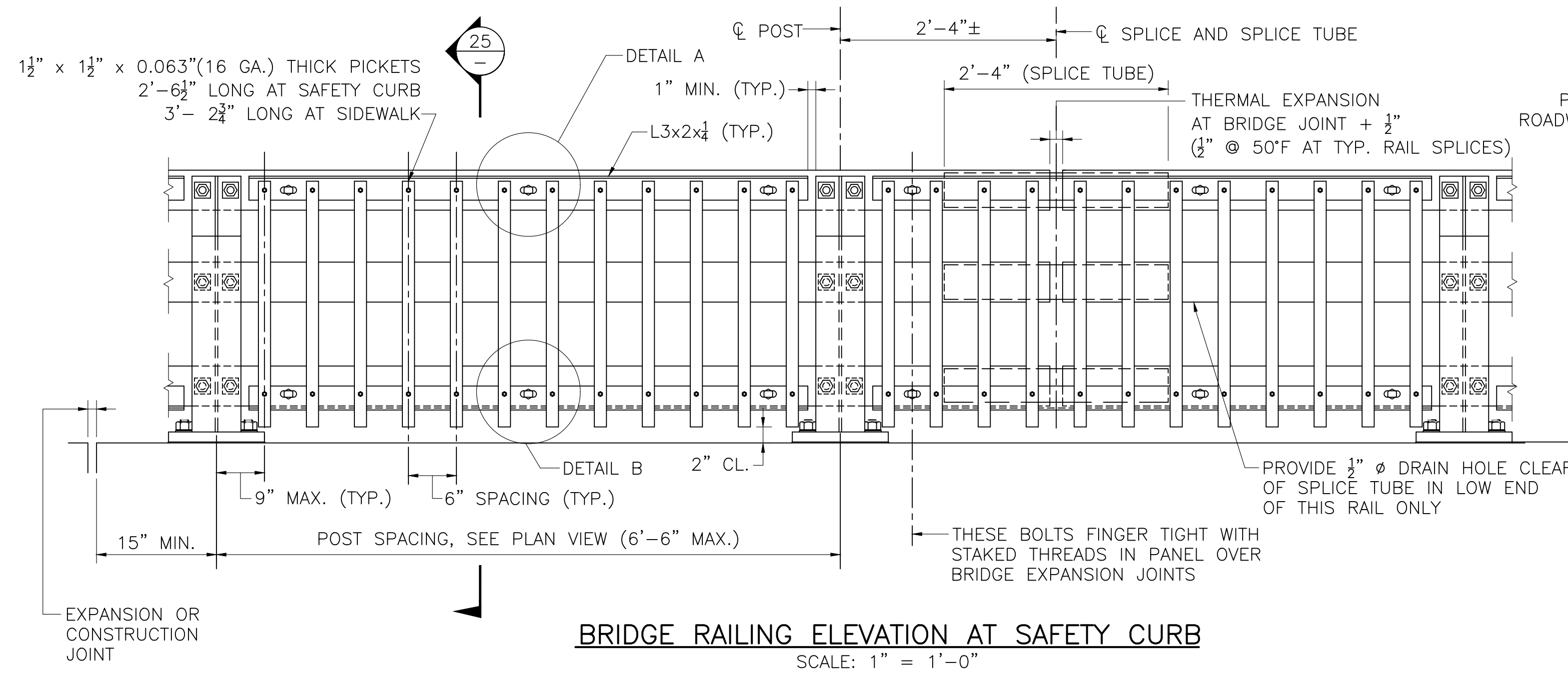
S3-TL4 RAILING DETAILS (1 OF 2)



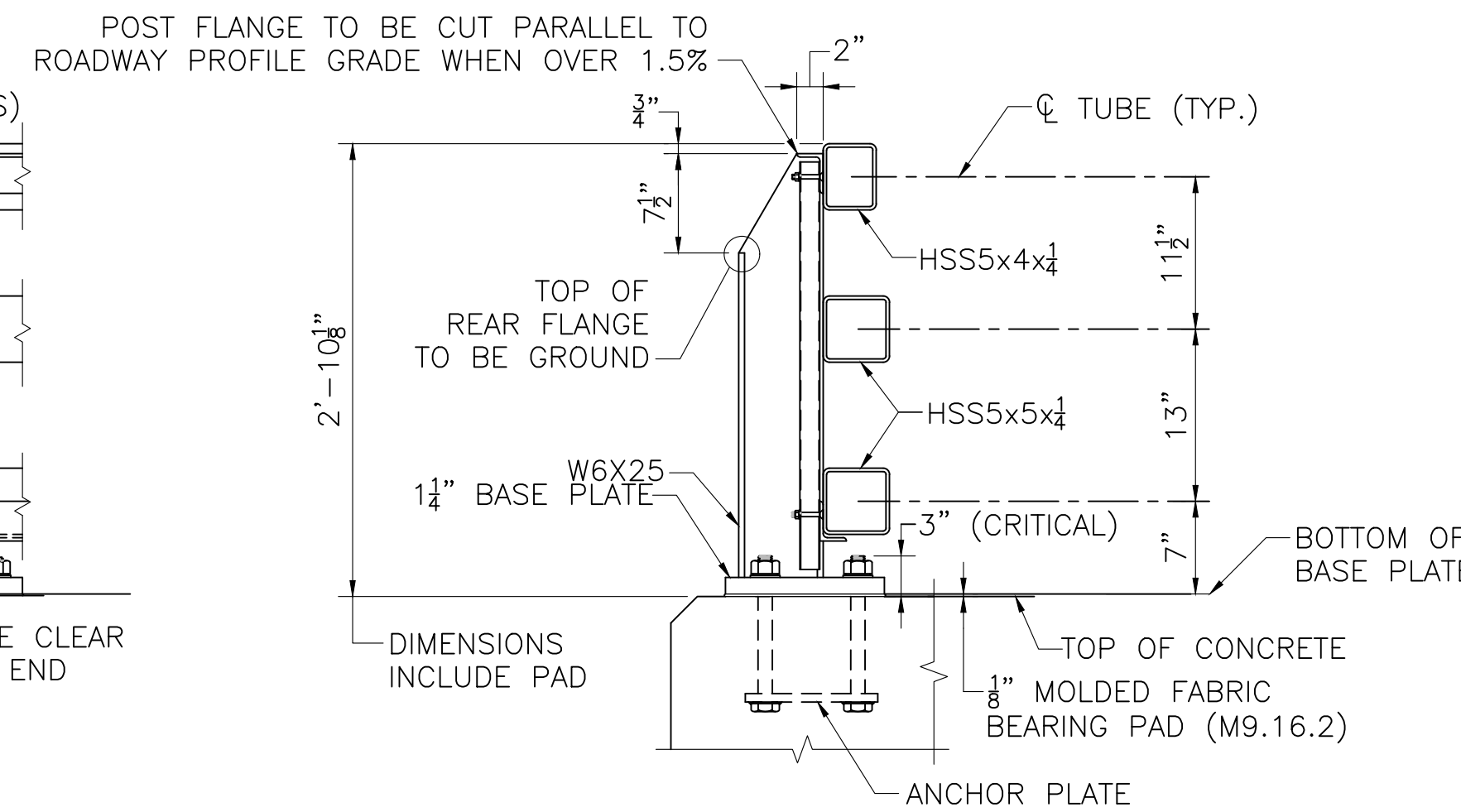
BRIDGE RAILING ELEVATION AT SIDEWALK
SCALE: 1" = 1'-0"



SECTION 24
SCALE: 1" = 1'-0"



BRIDGE RAILING ELEVATION AT SAFETY CURB
SCALE: 1" = 1'-0"



SECTION 25
SCALE: 1" = 1'-0"

RAILING NOTES:

1. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M 270 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING (HSS) SHALL CONFORM TO THE REQUIREMENTS OF ASTM A 500 WITH A CERTIFIED $F_y = 50$ KSI MINIMUM. THE MINIMUM HORIZONTAL BENDING RADII OF THE HSS TUBING SHALL BE 8 FEET. PICKET CARRIER ANGLES, ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M 270 GRADE 36. PICKET TUBING SHALL CONFORM TO ASTM A 513 WITH $F_y = 36$ KSI MIN. OR A 500 GRADE B.
2. ALL STEEL (EXCEPT THE 5/8" ANCHOR PLATE AND FASTENERS) SHALL BE GALVANIZED AND PAINTED DARK BRONZE (FEDERAL STD. 595B COLOR NO. 10045). ANCHOR PLATE SHALL BE GALVANIZED ONLY. HEADS OF 7/8" ϕ ROUND HEAD BOLTS SHALL BE PAINTED TO MATCH RAIL.
3. ANCHOR BOLTS SHALL BE SET WITH TEMPLATES. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN AFTER STEEL IS IN PLACE.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF FOUR (4) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN THE PANELS OVER EXPANSION JOINT.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. ALL POSTS TO BE PLUMB WHEN PROFILE GRADE EXCEEDS 1.5%. FOR PROFILE GRADES LESS THAN 1.5%, POSTS SHALL BE SET PERPENDICULAR TO GRADE.
7. POST FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING. WELD SHALL BE BACK-GOUGED ON BACK SIDE EXCEPT AT WEB. WELD IS THE SAME ON BOTH FLANGES.
8. 7/8" ϕ ROUND HEAD BOLTS SHALL CONFORM TO THE CHEMICAL AND PHYSICAL REQUIREMENTS OF AASHTO M 164.

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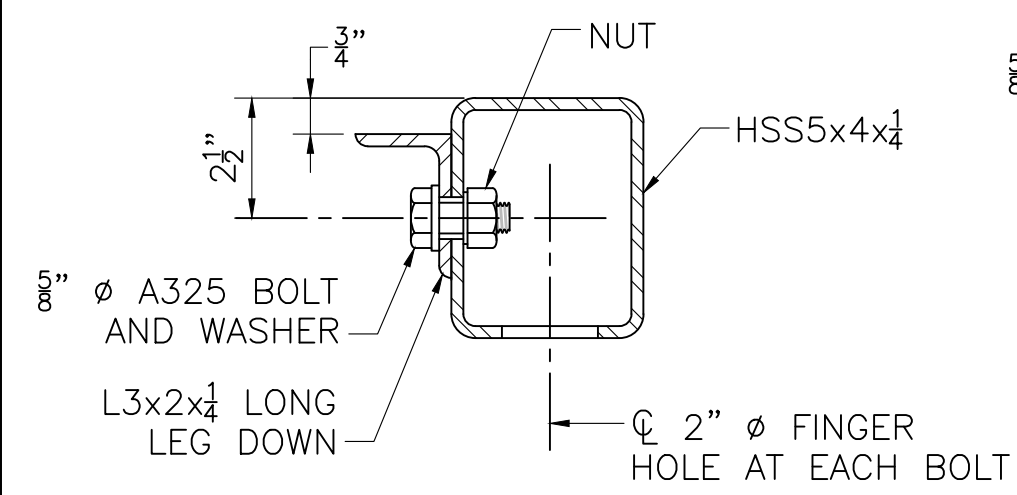
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DATE	DESCRIPTION
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STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	38	42
PROJECT FILE NO.		N/A	

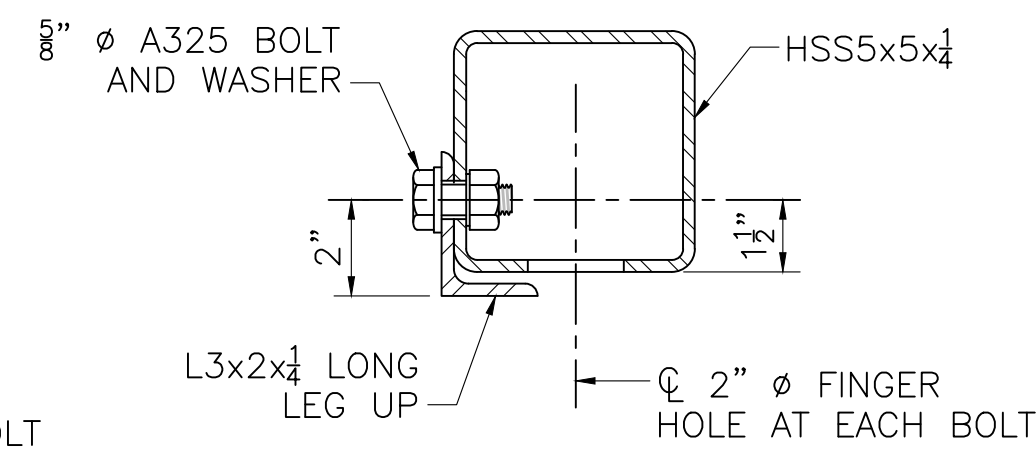
S3-TL4 RAILING DETAILS (2 OF 2)

NOTE:

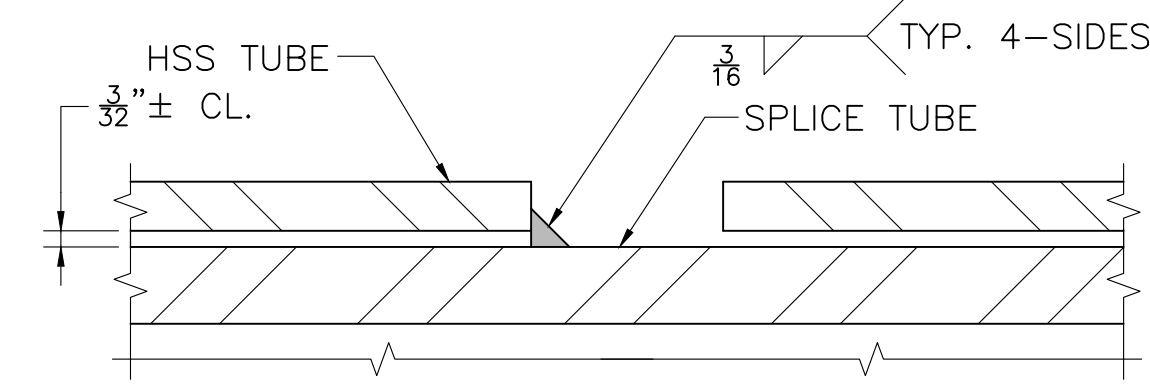
SEE SHEET 19 OF 20 FOR RAILING NOTES.



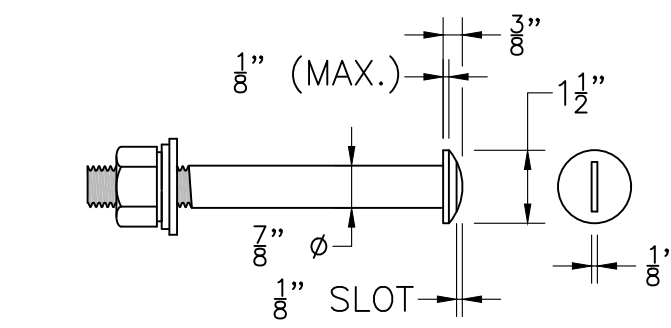
SECTION 26



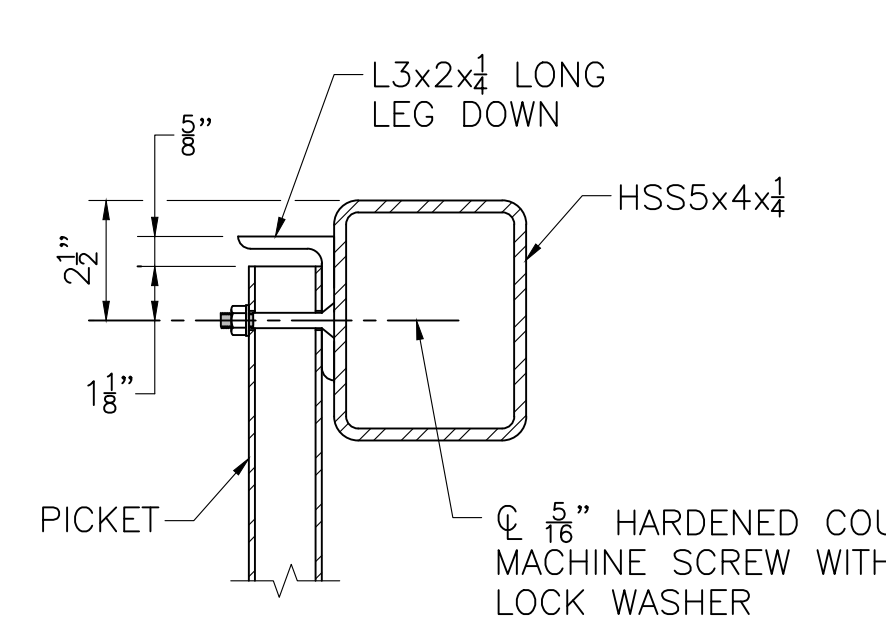
SECTION 28



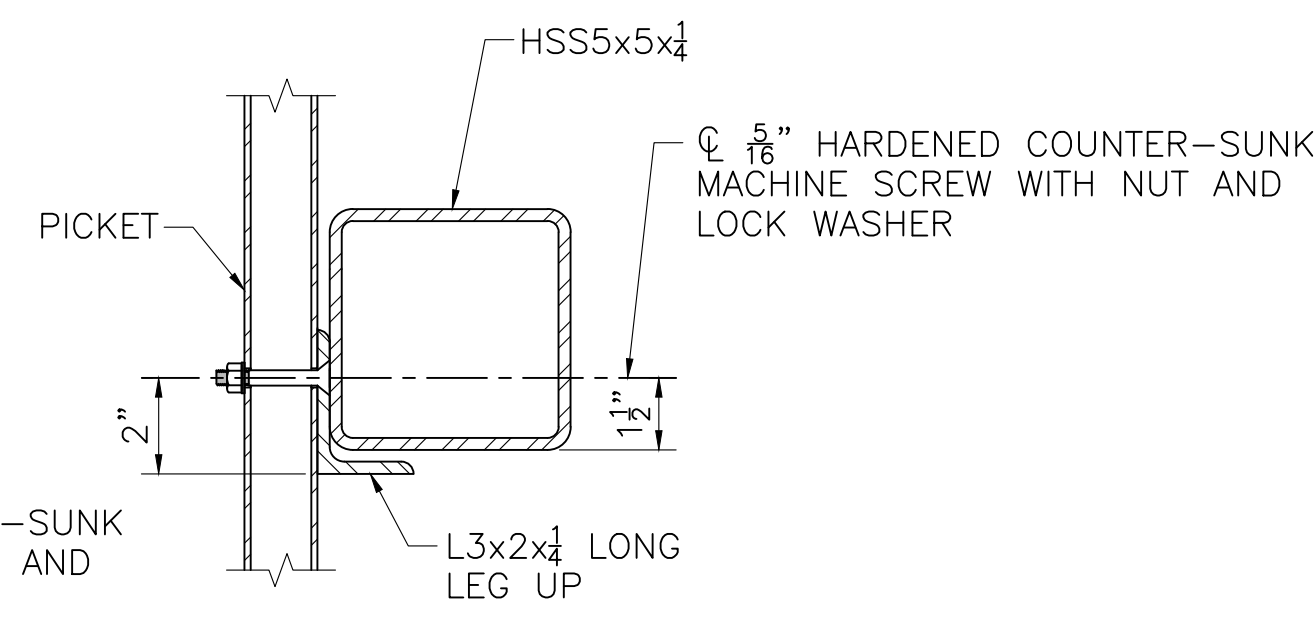
SPLICE DETAIL
FULL SIZE



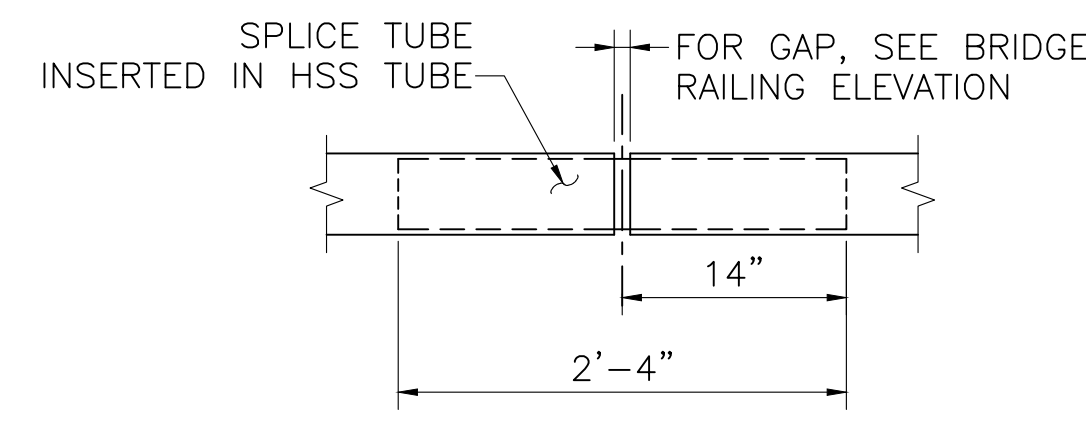
7/8" ϕ ROUND HEAD BOLT
SCALE: 3" = 1'-0"



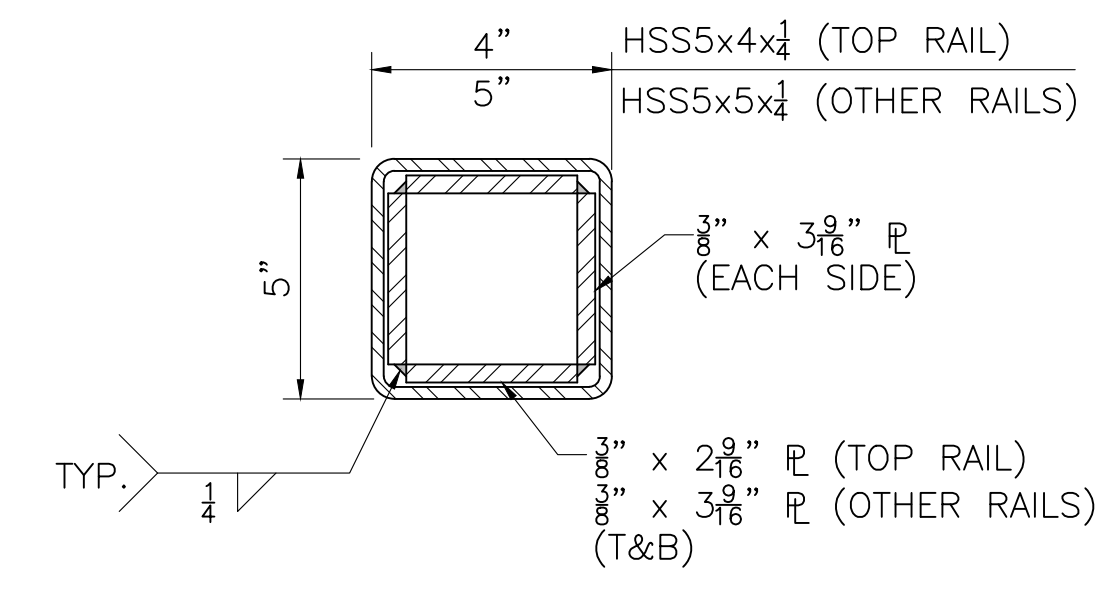
SECTION 27



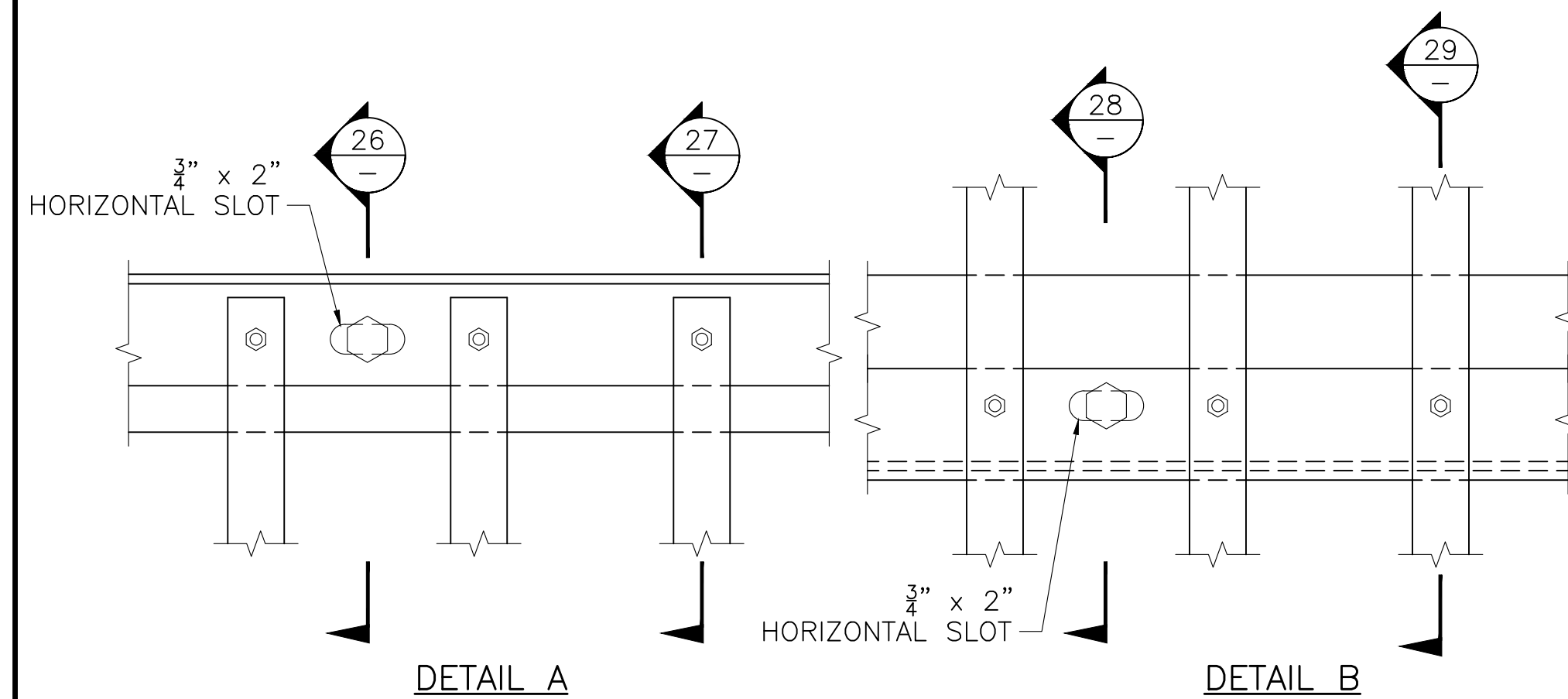
SECTION 29



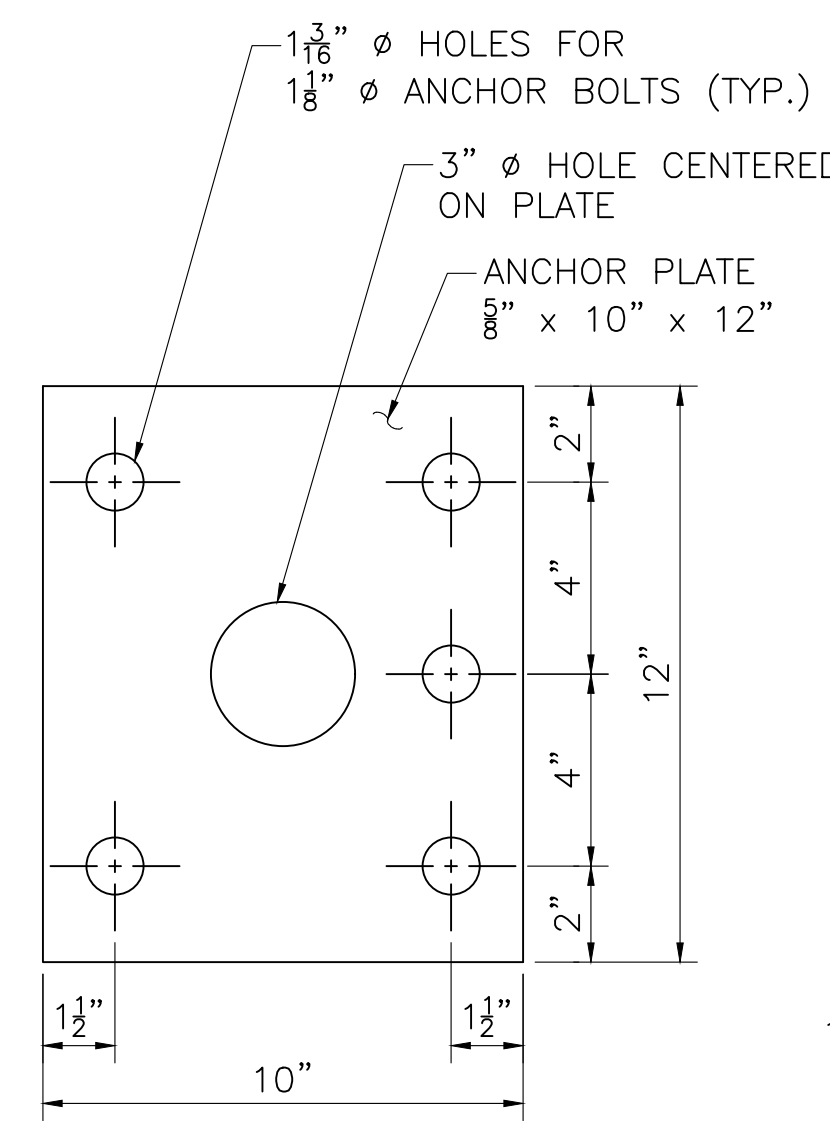
TYPICAL SPLICE
SCALE: 1" = 1'-0"



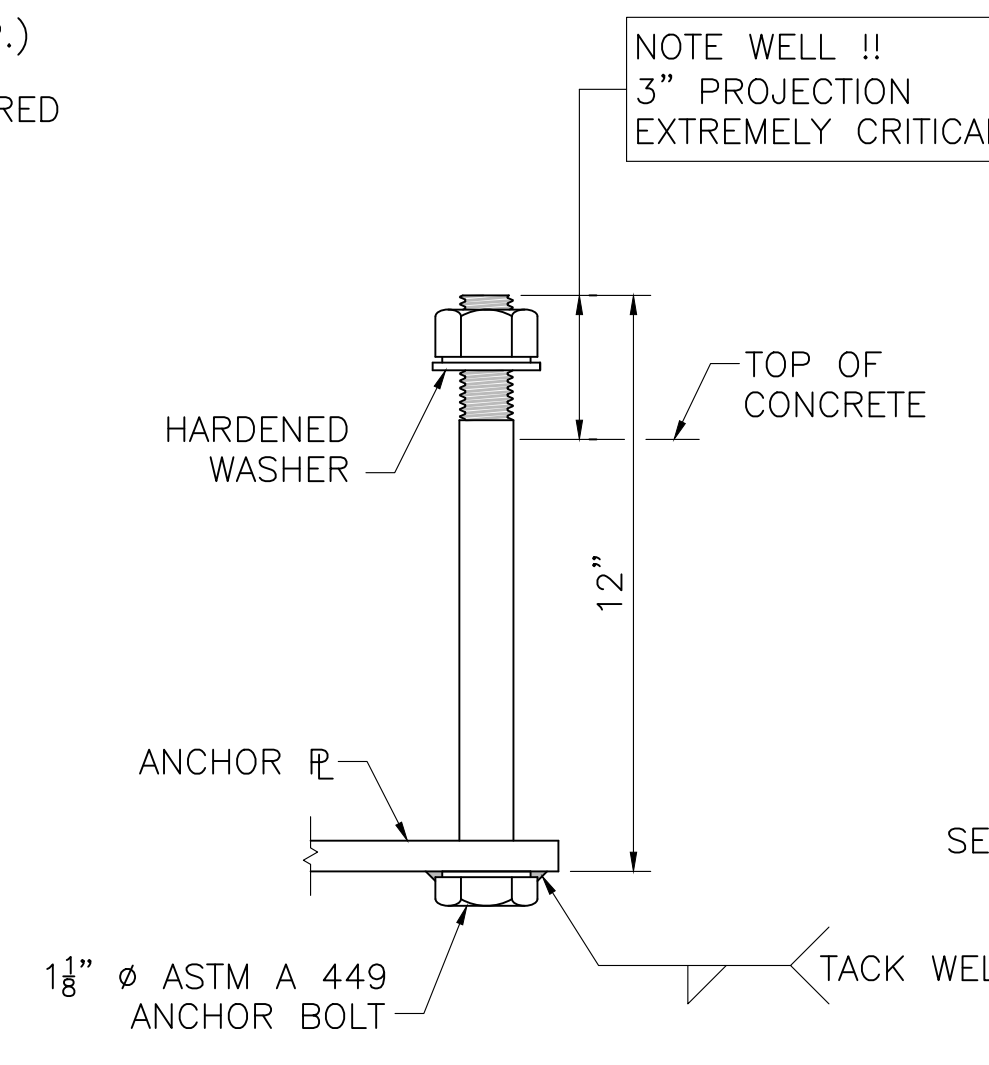
SPLICE TUBE DETAILS
SCALE: 3" = 1'-0"



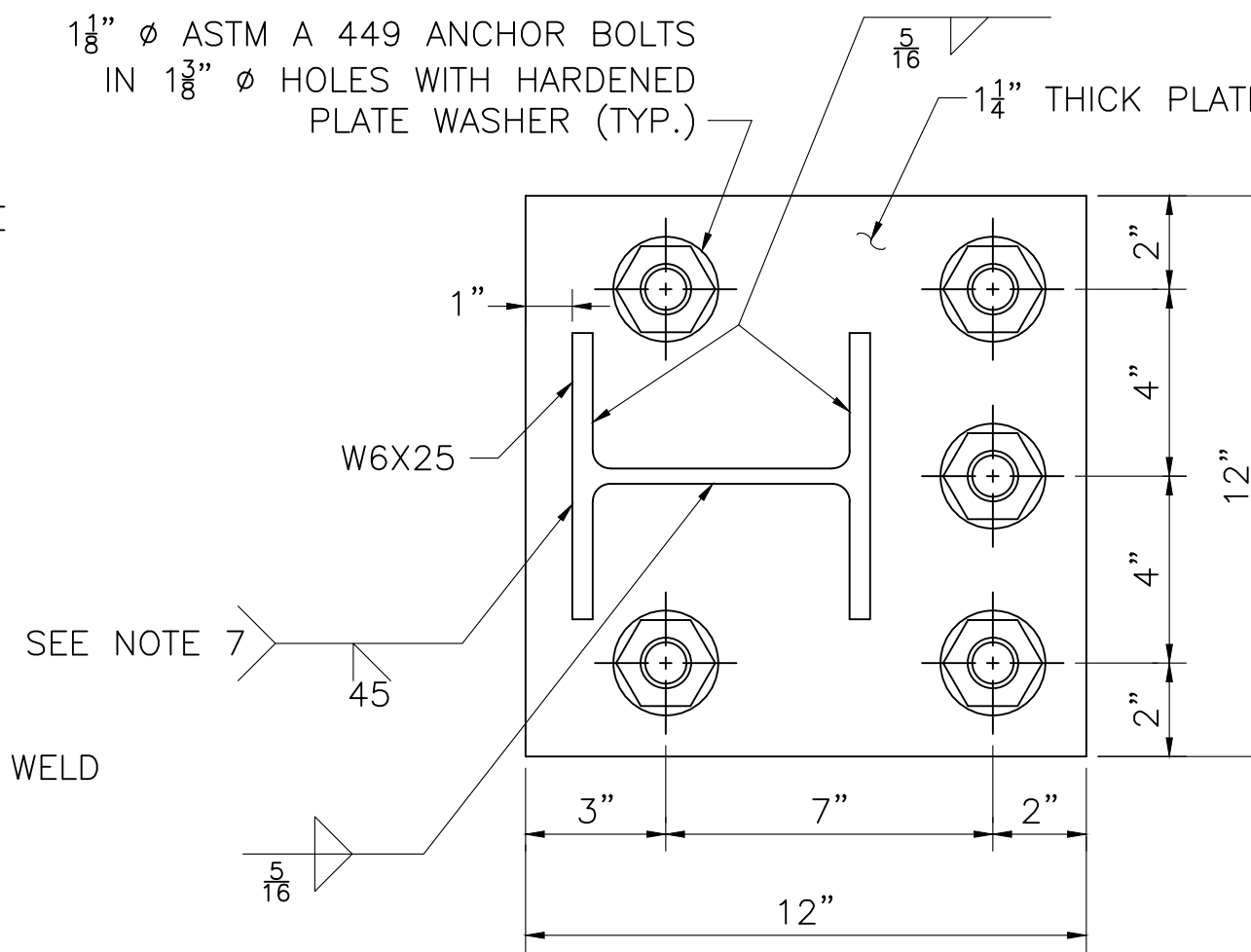
TYPICAL PICKET TO RAIL DETAILS
SCALE: 3" = 1'-0"



ANCHOR PLATE
SCALE: 3" = 1'-0"



ANCHOR BOLT
SCALE: 3" = 1'-0"



BASE PLATE
SCALE: 3" = 1'-0"

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